



# X3-Retro Fit User Manual

8.0kW - 10.0kW



EN



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1. Notes on this Manual

1.1 Scope of Validity

This manual is an integral part of X3-Retro Fit, It describes the assembly, installation, commissioning, maintenance and failure of the product. Please read it carefully before operating.

|             |              |
|-------------|--------------|
| X3-Fit-8.0E | X3-Fit-10.0E |
| X3-Fit-8.0C | X3-Fit-10.0C |

Note: **“8.0”** means 8.0kW.  
**“E”** means “EPS function” will be available with an external changeover device installed.  
**“C”** means without “EPS function”.  
Store this manual where it will be accessible at all times.

1.2 Target Group

This manual is for qualified electricians. The tasks described in this manual only can be performed by qualified electricians.

1.3 Symbols Used

The following types of safety instructions and general information appear in this document as described below:



**Danger !**  
“Danger” indicates a hazardous situation which, if not avoided, will result in death or serious injury.



**Warning!**  
“Warning” indicates a hazardous situation which, if not avoided, could result in death or serious injury.



**Caution !**  
“Caution” indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



**Note !**  
“Note” provides tips that are valuable for the optimal operation of our product.

## 2. Safety

### 2.1 Important Safety Instructions



**Danger!**

**Danger to life due to high voltage in the inverter!**

- All work must be carried out by qualified electrician.
- The appliance is not to be used by children or persons with reduced physical sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.
- Children should be supervised to ensure that they do not play with the appliance.



**Caution!**

**Danger of burn injuries due to hot enclosure parts!**

- During operation, the upper lid of the enclosure and the enclosure body may become hot.
- Only touch the lower enclosure lid during operation.



**Caution!**

**Possible damage to health as a result of the effects of radiation!**

- Do not stay closer than 20 cm to inverter for any length of time.



**Warning!**

- Authorized service personnel must disconnect both AC power from inverter before attempting any maintenance or cleaning or working on any circuits connected to inverter.



**Warning !**

Do not operate the inverter when the device is running.



**Warning !**

Risk of electric shock!

- Prior to the application, please read this section carefully to ensure correct and safe application. Please keep the user manual properly.
- Accessories only together with the inverter shipment are recommended here. Otherwise may result in a risk of fire, electric shock, or injury to person.
- Make sure that existing wiring is in good condition and that wire is not undersized.
- Do not disassemble any parts of inverter which are not mentioned in installation guide. It contains no user-serviceable parts. See Warranty for instructions on obtaining service. Attempting to service the inverter yourself may result in a risk of electric shock or fire and will void your warranty.
- Keep away from flammable, explosive materials to avoid fire disaster.
- The installation place should be away from humid or corrosive substance.
- Authorized service personnel must use insulated tools when installing or working with this equipment.
- The unit contains capacitors that remain charged to a potentially lethal voltage after the MAINS and battery have been disconnected.
- Hazardous voltage will present for up to 5 minutes after disconnection from power supply.
- CAUTION-RISK of electric shock from energy stored in capacitor, Never operate on the inverter couplers, the MAINS cables or Battery cables when power is applied. After switching off the battery and Mains, always wait for 5 minutes to let the intermediate circuit capacitors discharge before unplugging battery inplug and MAINS couplers.
- When accessing the internal circuit of inverter, it is very important to wait 5 minutes before operating the power circuit or demounting the electrolyte capacitors inside the device. Do not open the device before hand since the capacitors require time to sufficiently discharge!
- Measure the voltage between terminals UDC+ and UDC- with a multi-meter (impedance at least 1Mohm) to ensure that the device is discharged before beginning work (35VDC) inside the device.
- Lightning will cause a damage either from a direct strike or from surges due to a nearby strike.
- Specialists in lightning protection should be consulted during the end use application.
- Using appropriate external lightning protection, the effect of a direct lightning strike into a building can be mitigated in a controlled way, and the lightning current can be discharged into the ground.
- Installation of SPDs to protect the inverter against mechanical damage and excessive stress include a surge arrester in case of a building with external lightning protection system (LPS) when separation distance is kept.
- To protect the AC system, surge suppression devices (SPD type2) should be fitted at the main incoming point of AC supply (at the consumer's cutout), located between the inverter and the meter/distribution system; SPD (test impulse D1) for signal line according to EN 61632-1.

### ► Anti-Islanding Effect

Islanding effect is a special phenomenon that grid-connected system still supply power to the nearby grid when the voltage loss is happened in the power system. It is dangerous for maintenance personnel and the public. X3-Retro Fit series inverter provide Active Frequency Drift(AFD) to prevent islanding effect.

### ► PE Connection and Leakage Current

- All inverters incorporate a certified internal Residual Current Device(RCD) in order to protect against possible electrocution and fire hazard in case of a malfunction in the PV array, cables or inverter. There are 2 trip thresholds for the RCD as required for certification (IEC 62109-2:2011). The default value for electrocution protection is 30mA, and for slow rising current is 300mA.
- If an external RCD is required by local regulations, check which type of RCD is required for relevant electric code. It recommends using a type-A RCD. The recommended RCD values is 100mA or 300mA unless a lower value is required by the specific local electric codes. When required by local regulations, the use of an RCD type B is permitted.



#### **Warning !**

High leakage current!  
Earth connection essential before connecting supply.

- Incorrect grounding can cause physical injury, death or equipment malfunction and increase electromagnetic.
- Make sure that grounding conductor is adequately sized as required by safety regulations.
- Do not connect the ground terminals of the unit in series in case of a multiple installation. This product can cause current with a d.c component, Where a residual current operated protective (RCD) or monitoring (RCM) device is used for protection in case of direct or indirect contact, only an RCD or RCM of type B is allowed on the supply side of this product.

#### **For United Kingdom**

- The installation that connects the equipment to the supply terminals shall comply with the requirements of BS 7671.
- No protection settings can be altered.
- User shall ensure that equipment is so installed, designed and operated to maintain at all times compliance with the requirements of ESQCR22(1)(a).

#### **For Australia and New Zealand**

- Electrical installation and maintenance shall be conducted by licensed electrician and shall comply with Australia National Wiring Rules.

### ► Battery Safety Instructions

SolaX X3-Retro Fit series inverter should be worked with high voltage battery, for the specific parameters such as battery type, nominal voltage and nominal capacity etc., please refer to section 4.2.

As accumulator batteries may contain potential electric shock and short-circuit current danger, to avoid accidents that might be thus resulted, the following warnings should be observed during battery replacement:

- 1: Do not wear watches, rings or similar metallic items.
- 2: Use insulated tools.
- 3: Put on rubber shoes and gloves.
- 4: Do not place metallic tools and similar metallic parts on the batteries.
- 5: Switch off load connected to the batteries before dismantling battery connection terminals.
- 6: Only personal with proper expertise can carry out the maintenance of accumulator batteries.

## 2.2 Explanation of Symbols

This section gives an explanation of all the symbols shown on the inverter and on the type label.

### • Symbols on the Inverter

| Symbol | Explanation                                                      |
|--------|------------------------------------------------------------------|
|        | Operating Display.                                               |
|        | Battery status.                                                  |
|        | An error has occurred, please inform your installer immediately. |

### • Symbols on the Type Label

| Symbol | Explanation                                                                                             |
|--------|---------------------------------------------------------------------------------------------------------|
|        | CE mark.<br>The inverter complies with the requirements of the applicable CE guidelines.                |
|        | TUV certified.                                                                                          |
|        | RCM remark.                                                                                             |
|        | SAA certification.                                                                                      |
|        | Beware of hot surface.<br>The inverter can become hot during operation. Avoid contact during operation. |
|        | Danger of high voltages.<br>Danger to life due to high voltages in the inverter!                        |
|        | Danger.<br>Risk of electric shock!                                                                      |
|        | Observe enclosed documentation.                                                                         |

|  |                                                                                                                                                                                              |
|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | The inverter can not be disposed together with the household waste.<br>Disposal information can be found in the enclosed documentation.                                                      |
|  | Do not operate this inverter until it is isolated from battery and mains.                                                                                                                    |
|  | Danger to life due to high voltage.<br>There is residual voltage existing in the inverter after powering off, which needs 5 min to discharge.<br>• Wait 5 min before you open the upper lid. |

## 2.3 CE Directives

This chapter follows the requirements of the European low voltage directives, which contains the safety instructions and conditions of acceptability for the endues system, which you must follow when installing, operating and servicing the unit. If ignored, physical injury or death may follow, or damage may occur to the unit. Read this instructions before you work on the unit. If you are unable to understand the dangers, warnings, cautions or instructions, please contact an authorized service dealer before installing. Operating and servicing the unit.

The Grid connected inverter meets the requirement stipulated in Low Voltage Directive (LVD) 2014/35/EU and Electromagnetic Compatibility (EMC) Directive 2014/30/EU. The unit is based on:

EN 62109-1:2010 ; EN 62109-2:2011 ; IEC 62109-1(ed.1) ; IEC62109-2(ed.1)

EN 61000-6-3:2007+A:2011 ; EN 61000-6-1:2007 ; EN 61000-6-2:2005

The grid connected inverter leave the factory completely connecting device and ready for connection to the mains, the unit shall be installed in accordance with national wiring regulations. Compliance with safety regulations depends upon installing and configuring system correctly, including using the specified wires. The system must be installed only by professional assemblers who are familiar with requirements for safety and EMC. The assembler is responsible for ensuring that the end system complies with all the relevant laws in the country where it is to be used.

The individual subassembly of the system shall be interconnected by means of the wiring methods outlined in national/international such as the national electric code (NFPA) No.70 or VDE regulation 0107.

## 3. Introduction

### 3.1 Basic Features

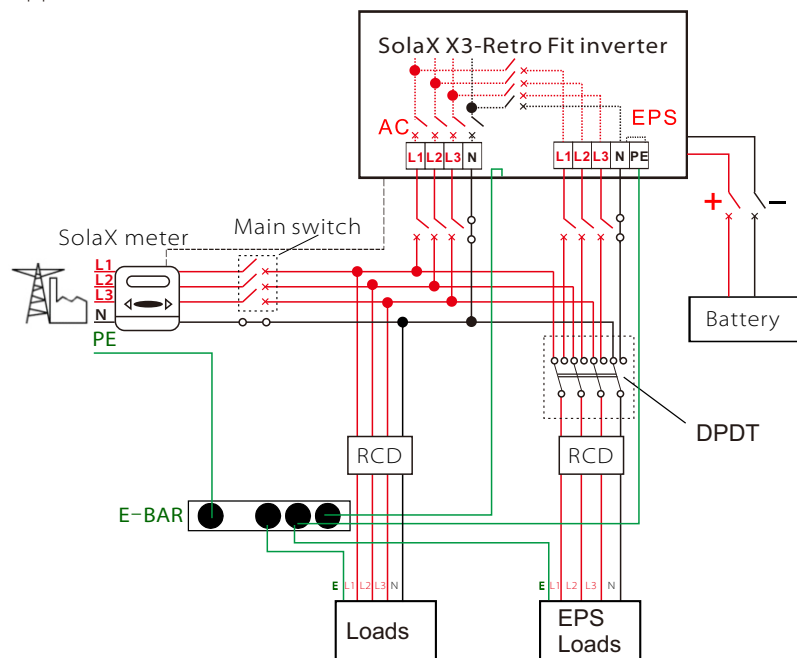
X3-Retro Fit Seires is a high-quality inverter which store energy into battery. The inverter can be used to optimize self consumption, store in the battery for future use or feed-in to public grid. Work mode depends on the battery and user's preference. It can provide power for emergency use during the grid lost by using the energy from battery.

#### ► System Diagram

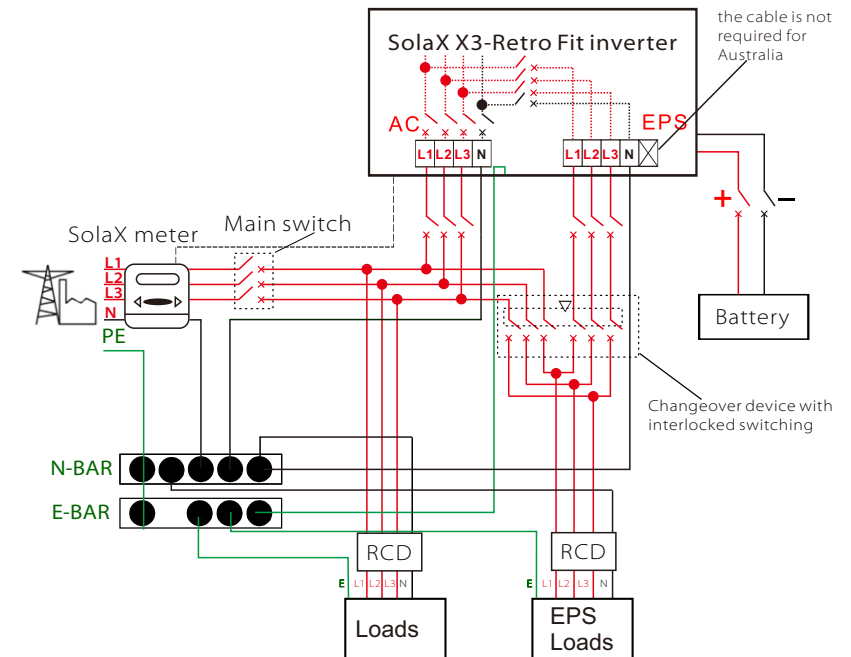
**E Version** applies to emergency use with external changeover device installed during the grid lost.

E version is designed with two versions for customer to choose based on the local rules.

**Diagram A** applies to the wiring rules that requires Live lines and Neutral line of EPS must be disconnected with the Live line and Neutral line of grid. (applies to most countries)



**Diagram B** applies to the wiring rules which requires Neutral line of alternative supply must not be isolated or switched. (applies to wiring rules AS/NZS\_3000:2012 for Australia and New Zealand)

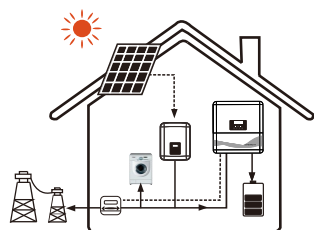


#### Note!

- Please control the home loads, and make sure it's within the "EPS output rating" under EPS mode, otherwise the inverter will shutdown with an "overload fault" warning.
- Please confirm with the mains grid operator whether there is any special regulations for grid connection.

### 3.2 Work Modes

X3-Retro Fit Series inverter provides multiple work modes based on different requirements.

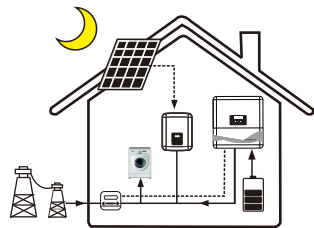


Work modes: **Self-use**

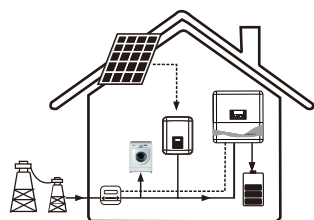
**Priority: load>battery>grid**

This mode applies the area that has low feed-in tariff and high energy price.

- In the case of the external generator, the power generated will be used to supply the local loads firstly, then to charge the battery. The redundant power will export to the public grid.



- In the absence of the external generator, or the power is not enough, battery will discharge for local loads firstly, and grid will supply power when the battery capacity is not enough.

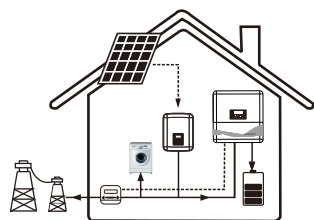


Work modes: **Force time use**

**Priority: battery>load>grid**(when charging)  
**Priority: load>battery>grid**(when discharging)

This mode applies the area that has electricity price between peak and valley. User can use off-peak electricity to charge the battery.

- The charging and discharging time can be set flexibly.



Work modes: **Feed in Priority**

**Priority: load>grid>battery**

This mode applies the area that has high feed-in tariff and export control.

- In the case of the external generator, the power generated will be used to supply the local loads firstly, then export to the public grid. The redundant power will charge the battery.
- In the absence of the external generator, or

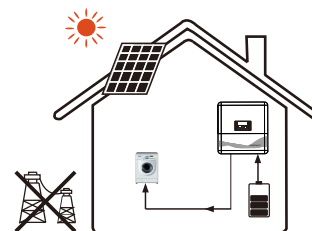
the power is not enough, battery will discharge for local loads firstly, and grid will supply power when the battery capacity and power generation is not enough.

Work modes: **Back up mode**

**Priority: battery>load>grid**

This mode applies the area that has frequent power outages. And this mode ensures the battery will have enough energy to supply when the grid is off.

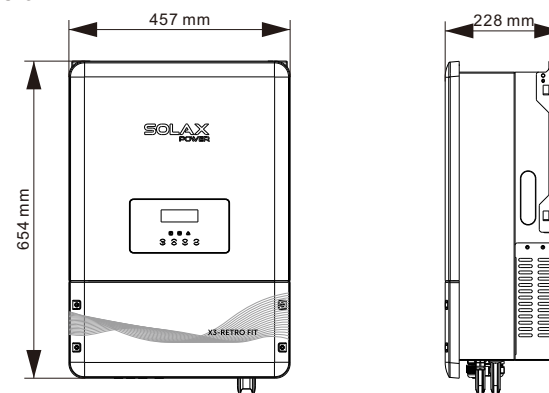
- In the case of external power generation equipment, the power generated will be used to charge the battery fully firstly, then supply the local loads. The redundant power will export to the public grid.
- In the absence of an external power generation device, charge the battery with the public grid.
- The inverter will switch to EPS mode only when the grid is abnormal.



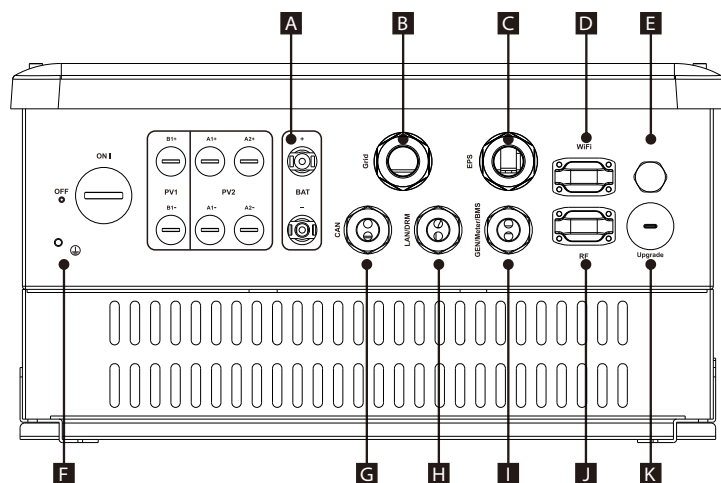
\* **EPS Status**

When the grid is off, system will supply emergency power from battery to supply the home loads. (Battery is necessary in EPS mode.)

### 3.3 Dimension



### 3.4 Terminals of Inverter



| Object | Description                                                                     |
|--------|---------------------------------------------------------------------------------|
| A      | Battery connection area                                                         |
| B      | Grid output                                                                     |
| C      | EPS output                                                                      |
| D      | WiFi port for external Pocket WiFi                                              |
| E      | Waterproof valve                                                                |
| F      | Earthing screw                                                                  |
| G      | CAN communication port for parallel operation                                   |
| H      | Ethernet port / DRM port                                                        |
| I      | Generator communication port/External meter port/<br>Battery communication port |
| J      | External port for smart plug                                                    |
| K      | USB port for upgrading                                                          |



#### WARNING !

Qualified electrician will be required for the installation.

## 4. Technical Data

### 4.1 AC output/input

| Model                                | X3-Fit-8.0E               | X3-Fit-8.0C | X3-Fit-10.0E | X3-Fit-10.0C |
|--------------------------------------|---------------------------|-------------|--------------|--------------|
| AC output                            |                           |             |              |              |
| Normal AC power[VA]                  | 8000                      | 8000        | 10000        | 10000        |
| Max. apparent AC power[VA]           | 8000                      | 8000        | 10000        | 10000        |
| Rated grid voltage(range)[V]         | 400V/230VAC;380V/220VAC   |             |              |              |
| Rated grid frequency[Hz]             | 50/60                     |             |              |              |
| Normal AC current[A](@230VAC)        | 11.6                      | 11.6        | 14.5         | 14.5         |
| Max.AC current[A]                    | 12.8                      | 12.8        | 16.0         | 16.0         |
| Displacement power factor            | 0.8 leading...0.8 lagging |             |              |              |
| Total harmonic distortion(THDi)      | < 2%                      |             |              |              |
| Load control                         | Being developed           |             |              |              |
| AC input                             |                           |             |              |              |
| Normal AC power[VA]                  | 7000                      | 7000        | 7000         | 7000         |
| Rated grid frequency[Hz]             | 50/60                     |             |              |              |
| Rated grid frequency(range)[Hz]      | 47...53/57...63           |             |              |              |
| Normal AC current[A]                 | 10.1                      | 10.1        | 10.1         | 10.1         |
| Max.AC current[A] (@230VAC)          | 11.2                      | 11.2        | 11.2         | 11.2         |
| Rated grid voltage(range)[V]         | 400V/230VAC;380V/220VAC   |             |              |              |
| Displacement power factor            | 0.8 leading...0.8 lagging |             |              |              |
| AC inrush current[A]                 | 32                        |             |              |              |
| MAX.output overcurrent protection[A] | 40                        |             |              |              |
| AC maximum output fault current[A]   | 75                        |             |              |              |

### 4.2 Internal Charger

| Model                            | X3-Fit-8.0E                       | X3-Fit-8.0C | X3-Fit-10.0E | X3-Fit-10.0C |
|----------------------------------|-----------------------------------|-------------|--------------|--------------|
| Battery type                     | Lithium battery/Lead-acid battery |             |              |              |
| Battery voltage range[V]         | 170-500                           |             |              |              |
| Max.charge/discharge current[A]  | 25A                               |             |              |              |
| Peak charge/discharge current[A] | 30A(60s)                          |             |              |              |
| Communication interfaces         | CAN/RS485                         |             |              |              |
| Reverse connect protection       | Yes                               |             |              |              |

### 4.3 Efficiency, Safety and Protection

| Model                                    | X3-Fit-8.0E   | X3-Fit-8.0C   | X3-Fit-10.0E  | X3-Fit-10.0C  |
|------------------------------------------|---------------|---------------|---------------|---------------|
| MPPT efficiency                          | 99.90%        | 99.90%        | 99.90%        | 99.90%        |
| Euro efficiency                          | 97.00%        | 97.00%        | 97.00%        | 97.00%        |
| Max. efficiency                          | 97.80%        | 97.80%        | 97.80%        | 97.80%        |
| Max. Battery charge/discharge efficiency | 97.60%/96.00% | 97.60%/96.00% | 97.60%/96.00% | 97.60%/96.00% |
| <b>Safety &amp; Protection</b>           |               |               |               |               |
| Over/under voltage protection            | YES           |               |               |               |
| Monitoring ground fault protection       | YES           |               |               |               |
| Grid protection                          | YES           |               |               |               |
| Back feed current monitoring             | YES           |               |               |               |
| Residual current detection               | YES           |               |               |               |
| Anti-islanding protection                | YES           |               |               |               |
| Over load protection                     | YES           |               |               |               |
| Over heat protection                     | YES           |               |               |               |

### 4.4 EPS output( apply to version E only )

| Model                                  | X3-Fit-8.0E                      | X3-Fit-10.0E            |
|----------------------------------------|----------------------------------|-------------------------|
| EPS rated power[VA]                    | 8000                             | 10000                   |
| Max. EPS power[VA]                     | 8000                             | 10000                   |
| EPS rated voltage[V]                   | 400/230VAC, 380/220VAC           |                         |
| EPS rated current[A](@230VAC)          | 11.6                             | 14.5                    |
| EPS peak power[W]                      | 9600,600s<br>12000,60s           | 12000,600s<br>15000,60s |
| Switch time[s]                         | <500ms                           |                         |
| Total harmonic distortion(THDv)        | <2%                              |                         |
| Parallel operation                     | Being developed                  |                         |
| Compatible with the generator          | Signal provided(Being developed) |                         |
| Max. output over current protecyion[A] | 48                               |                         |

### 4.5 General Data

| Model                               | X3-Fit-8.0E                                                        | X3-Fit-8.0C | X3-Fit-10.0E | X3-Fit-10.0C |
|-------------------------------------|--------------------------------------------------------------------|-------------|--------------|--------------|
| Dimension (W/H/D)[mm]               | 654*457*228                                                        |             |              |              |
| Dimension of packing (W/H/D)[mm]    | 777*567*423                                                        |             |              |              |
| Net weight [kg]                     | 40                                                                 | 40          | 40           | 40           |
| Gross weight [kg]                   | 43                                                                 | 43          | 43           | 43           |
| Installation                        | Wall-mounted                                                       |             |              |              |
| Operating temperature range[°C]     | -20~+60 (derating at 45)                                           |             |              |              |
| Storage temperature [°C]            | -20~+60                                                            |             |              |              |
| Storage/Operation relative humidity | 0%~100%, condensing                                                |             |              |              |
| Altitude [m]                        | <2000                                                              |             |              |              |
| Ingress Protection                  | IP65(for outdoor use)                                              |             |              |              |
| Standby consumption[W]              | <7                                                                 |             |              |              |
| Idle mode                           | YES                                                                |             |              |              |
| Over Voltage Category               | III(Electric supply side), II(Battery side)                        |             |              |              |
| cooling                             | Nautral                                                            |             |              |              |
| Inverter Topology                   | Transformerless                                                    |             |              |              |
| Communication interface             | Ethernet, Meter, WiFi(optional), RF(optional), DRM, USB, ISO alarm |             |              |              |
| LCD display                         | Backlight 20*4 character                                           |             |              |              |
| Standard warranty                   | Standard 5 years(10 years optional)                                |             |              |              |

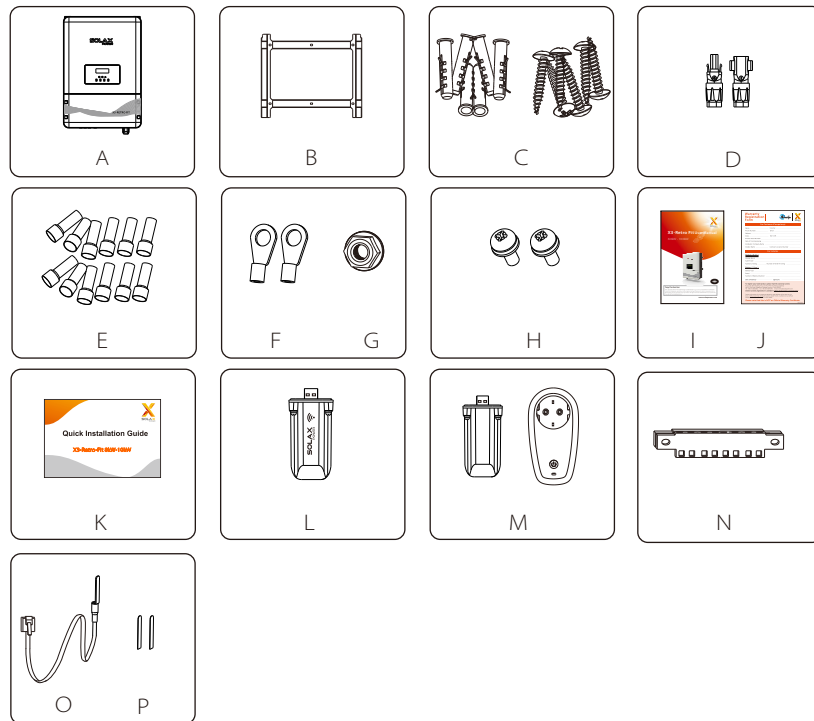
## 5. Installation

### 5.1 Check for Physical Damage

Make sure the inverter is intact during transportation. If there is any visible damage, such as cracks, please contact your dealer immediately.

### 5.2 Packing List

Open the package and take out the product, please check the accessories first. The packing list shown as below.



| Object | Description                              |
|--------|------------------------------------------|
| A      | Inverter                                 |
| B      | Bracket                                  |
| C      | Expansion tubes & Expansion screws (6/6) |

|   |                                                            |
|---|------------------------------------------------------------|
| D | Battery connectors (1*positive, 1*negative)                |
| E | AC terminals/EPs terminals (optional)/Earth terminals (12) |
| F | Ring terminal (for grounding) (2)                          |
| G | Grounding nut                                              |
| H | Set screw (2)                                              |
| I | User manual                                                |
| J | Warranty card                                              |
| K | Quick installation guide                                   |
| L | Wifi module (optional)                                     |
| M | Smart Plug (optional)                                      |
| N | 8 pin terminal for meter connection                        |
| O | NTC                                                        |
| P | scotch tape(2)                                             |

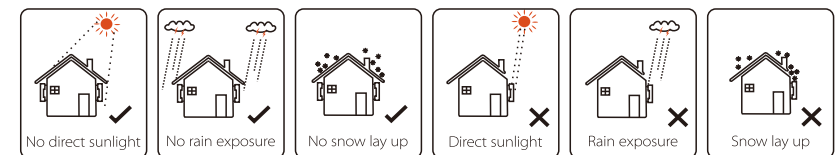
### 5.3 Mounting

#### ➤ Installation Precaution

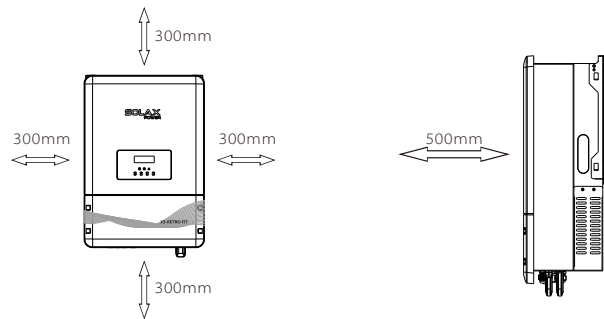
X3-Retro Fit Series inverter is designed for outdoor installation (IP 65). Make sure the installation site meets the following conditions:

- Not in direct sunlight.
- Not in areas where highly flammable materials are stored.
- Not in potential explosive areas.
- Not in the cool air directly.
- Not near the television antenna or antenna cable.
- Not higher than altitude of about 2000m above sea level.
- Not in environment of precipitation or humidity (>95%).
- Under good ventilation condition.
- The ambient temperature in the range of -20°C to +60°C.
- The slope of the wall should be within  $\pm 5^\circ$ .
- The wall hanging the inverter should meet conditions below:
  - 1.solid brick/concrete, or strength equivalent mounting surface;
  - 2.Inverter must be supported or strengthened if the wall's strength isn't enough(such as wooden wall, the wall covered by thick layer of decoration)

Please AVOID direct sunlight, rain exposure, snow laying up during installation and operation.



### ➤ Space Requirement



### ➤ Mounting Steps

Tools required for installation.

Installation tools : crimping pliers for binding post and RJ 45, screwdriver, manual wrench and  $\Phi 10$  driller.



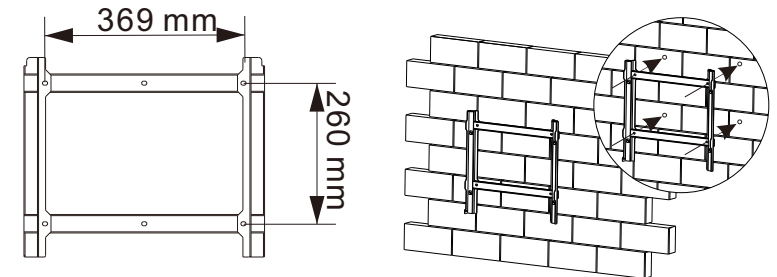
Step 1: Screw the wall bracket on the wall

- 1.1 Place the bracket on the wall and mark down the position of the 6 holes.
- 1.2 Drill holes with driller, make sure the holes are deep enough (at least 60mm) to support the inverter.
- 1.3 Install the expansion tubes in the holes, and tighten them. Then install the wall bracket with the expansion screws. (The sleeve, torque:  $12 \pm 0.2 \text{ Nm}$ )

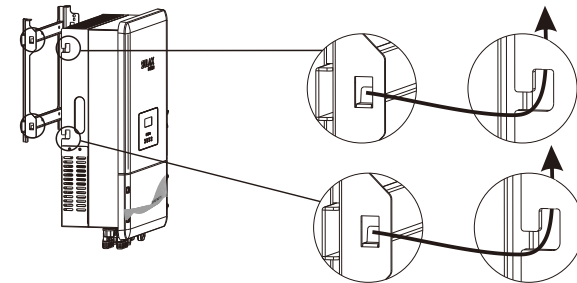
Step 2: Place the inverter on the wall mounted bracket by holding the handle on the side.

Step 3: Screw the set screw on the right-top of inverter tightly. (PH1 cross screwdriver, torque:  $3 \pm 0.1 \text{ Nm}$ )

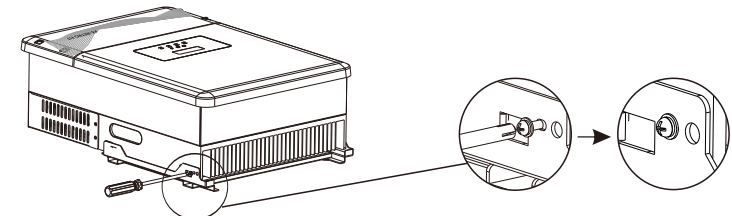
Step 4: If necessary, customer can install an anti-theft lock on the right-top of the inverter.



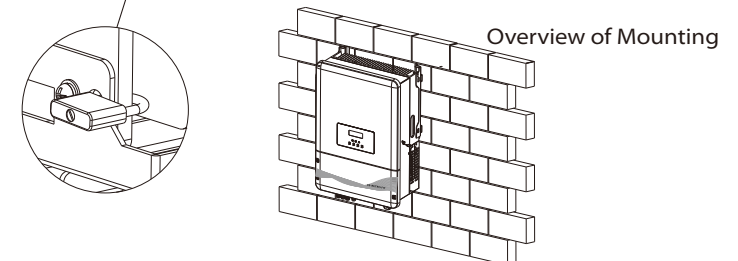
Step 1



Step 2



Step 3



Step 4

Overview of Mounting

## 6. Electrical Connection

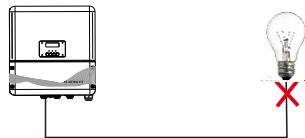
### 6.1 Grid Connection

X3-Retro Fit series inverter are designed for three phase grid. Voltage is 380/400V, frequency is 50/60Hz. Other technical requests should comply with the requirement of the local public grid.

Table 4 Cable and Micro-breaker recommended

| Model         | X3-Fit-8.0E        | X3-Fit-8.0C        | X3-Fit-10.0E       | X3-Fit-10.0C       |
|---------------|--------------------|--------------------|--------------------|--------------------|
| Cable         | 4-5mm <sup>2</sup> | 4-5mm <sup>2</sup> | 5-6mm <sup>2</sup> | 5-6mm <sup>2</sup> |
| Micro-breaker | 25A                | 25A                | 32A                | 32A                |

Micro-breaker should be installed between inverter and grid, any load should not be connected with inverter directly.



Incorrect Connection between Load and Inverter

#### Connection Steps:

##### Step1. Check the grid voltage.

- 1.1 Check the grid voltage and compare with the permissive voltage range (Please refer to technical data).
- 1.2 Disconnect the circuit-breaker from all the phases and secure against re-connection.

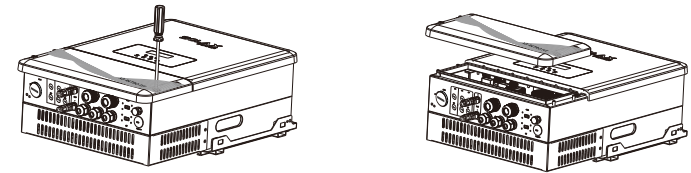
**Step2.** Remove the down-top cover from the inverter.( $\phi 4$  hexagon wrench. torque: $3\pm 0.1\text{Nm}$ )

##### Step3. Make AC wires.

- 3.1 Choose the appropriate wire(Cable size: refer to Table 4).
- 3.2 Reserve about 60mm of conductor material sectional area.
- 3.3 Remove 12mm of insulation from the end of wire.
- 3.4 Insert stripped wires into AC terminal and insure all conductor strands are captured in the AC terminal.
- 3.5 Compress the AC terminal head by using a crimping pliers and screw down screw cap tightly.

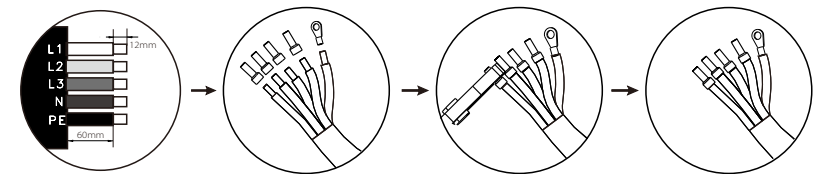
**Step4.** Insert AC cable into Grid port through screw cap and then tighten the screw cap. Insert L1,L2,L3 wire and N wire into corresponding ports of AC terminal. Compress the PE wire with earth terminal, then screw it on the grounding stud. (The sleeve .torque: $4\pm 0.1\text{Nm}$ )

##### Step2.

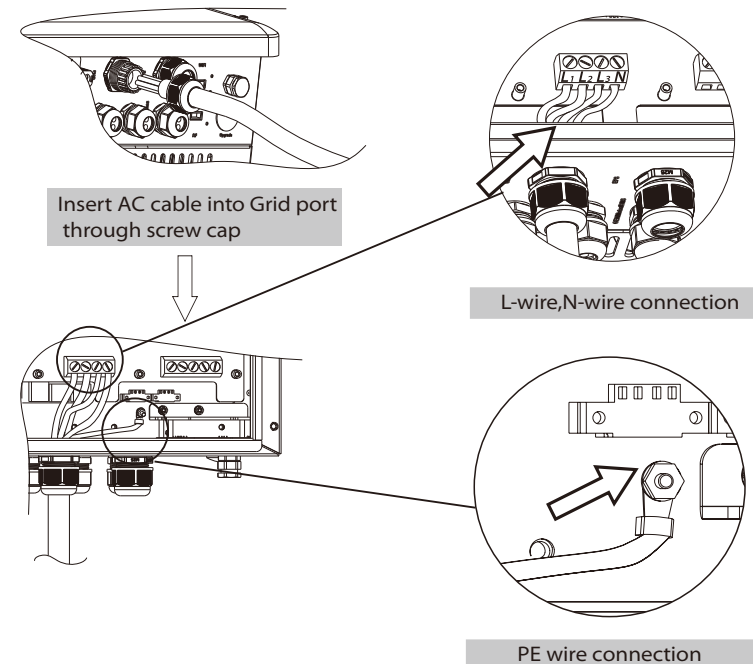


##### Step3.

Cable Size: Refer to Tabel 4(page 22)



##### Step4.



## 6.2 EPS Connection( apply to E Version)

X3-Retro Fit series inverter has On and Off grid function, the inverter will deliver output power through AC port when the grid is on, and it will deliver output power through EPS port when the the grid is off.

This function can be achieved manually or automatically according to user's preference.If user wants to use the off grid function manually, it will need to be installed an external switch. Please refer to specific wiring diagram below or as described in quick installation guide.

For automatical solution, please contact our sales.

### ➤ EPS wiring diagram

The below diagram are for reference based on different local wiring rules, please follow the local rules for the external wiring to choose suitable wiring mode.

**Diagram A** : Neutral line of alternative supply must not be isolated or switched.

**Diagram B** : Neutral line of alternative supply can be isolated or switched.

Diagram A • E Version • For AU/NZ

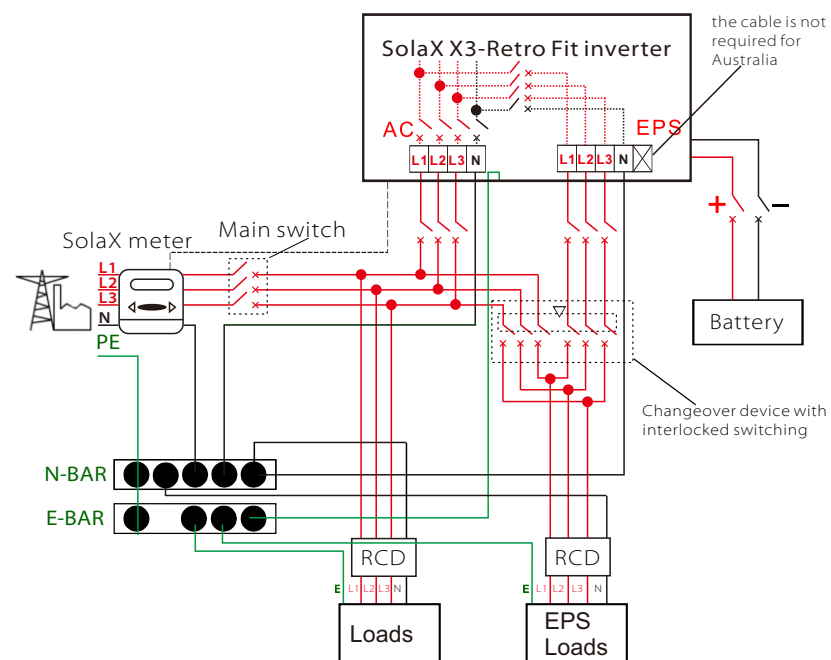
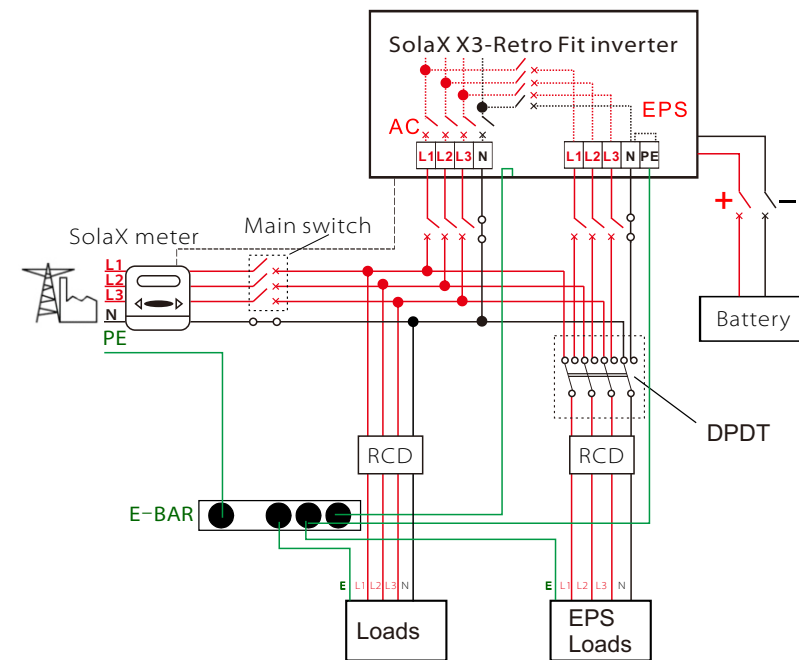


Diagram B

• E Version • For Other Countries



Please contact our sales for any compatible contactor purchase requirement .



#### Note!

In case of discrepancies between wiring mode of local policy and the operation guide above, especially for the wiring of neutral line, grounding and RCD, please contact us before any operation!

### ➤ Connection Steps:

#### Step1. Make EPS wires.

- 3.1 Choose the appropriate wire (cable size: refer to picture below).
- 3.2 Reserve about 60mm of conductor material sectional area.
- 3.3 Remove 12mm of insulation from the end of wire.
- 3.4 Insert stripped wires into AC terminal and insure all conductor strands are captured in the AC terminal.
- 3.5 Compress the AC terminal head by using a crimping pliers and screw down screw cap tightly.

**Step2.** Insert EPS cable into EPS port through screw cap and then tighten the screw cap. Insert L1, L2, L3 wire, N wire and PE wire (PE wire does not apply to Australia) into corresponding ports of EPS terminal and screw them tightly. (One-word screwdriver torque:  $2 \pm 0.1 \text{ Nm}$ )

#### Step1.

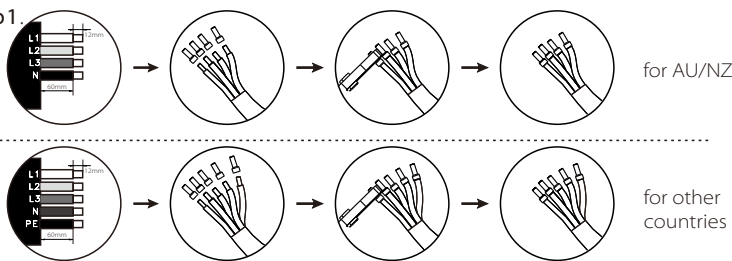
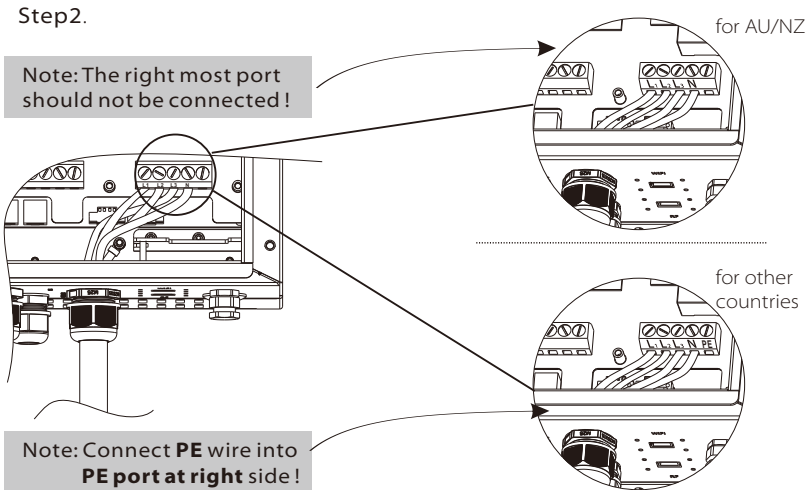


Table 5 Cable and Micro-breaker recommended

| Model       | X3-Fit-8.0E           | X3-Fit-8.0C           | X3-Fit-10.0E          | X3-Fit-10.0C          |
|-------------|-----------------------|-----------------------|-----------------------|-----------------------|
| EPS Cable   | $\geq 5 \text{ mm}^2$ | $\geq 5 \text{ mm}^2$ | $\geq 5 \text{ mm}^2$ | $\geq 5 \text{ mm}^2$ |
| EPS breaker | 32A                   | 32A                   | 32A                   | 32A                   |

#### Step2.



### ➤ Requirements for EPS load



#### Warning !

Make sure the EPS load power rating is within EPS output rating, otherwise the inverter will shutdown with an "over load" warning.

When an "over load" is appeared, adjust the load power to make sure it is within the EPS output power range, then turn the inverter back on.

For the nonlinear load, please make sure the inrush power should be within the EPS output power range.

Below table shows some common feasible loads for you reference.

| Type            | Power |       | Common equipment      | Example                |               |           |
|-----------------|-------|-------|-----------------------|------------------------|---------------|-----------|
|                 | Start | Rated |                       | Equipment              | Start         | Rated     |
| Resistive load  | X 1   | X 1   | Incandescent lamp, TV | Incandescent lamp 100W | 100VA (W)     | 100VA (W) |
| Capacitive load | X 2   | X 1.5 | Fluorescent lamp      | Fluorescent lamp 40W   | 80VA (W)      | 60VA (W)  |
| Inductive load  | X 3~5 | X 2   | Fan, Fridge           | Fridge 150W            | 450-750VA (W) | 300VA (W) |

6.3 Battery Connection

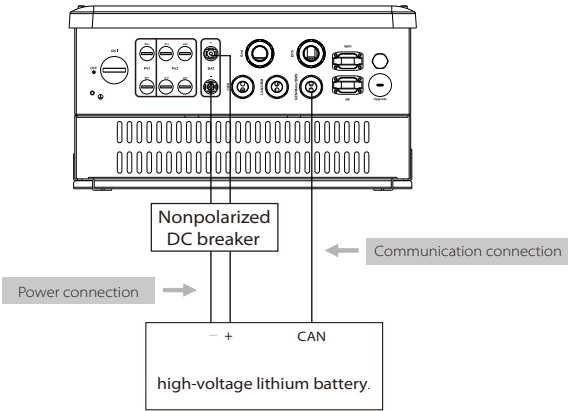
Charging & discharging system of X3-Retro Fit series inverter is designed for **high-voltage lithium battery**.  
Before choosing battery, please note the maximum voltage of battery can not exceed **500V** and the rated voltage of battery can not exceed **400V**, and the battery communication should be compatible with X3-Retro Fit inverter.

➤ Battery breaker

Before connecting to battry, please install a nonpolarized DC breaker to make sure inverter can be securely disconnected during maintainance.

| Model      | X3-Fit-8.0E                                                                     | X3-Fit-8.0C | X3-Fit-10.0E | X3-Fit-10.0C |
|------------|---------------------------------------------------------------------------------|-------------|--------------|--------------|
| Voltage    | Nominal voltage of DC breaker should be larger than maximum voltage of battery. |             |              |              |
| Current[A] | 32A                                                                             |             |              |              |

➤ Battery connection diagram



Note:  
When working with Pylontech batteries, It is recommended the number of battery module (H48050-15S) is 2-7 and the number of battery manager system (SC0500A-100S) is 1.  
When working with SOLAX batteries, It is recommended the number of battery module (HV10045/HV10063) is 2-4 and the number of battery controller(MC0500) is 1.

➤ BMS PIN Definition

Communication interface bewteen inverter and battery is CAN with a RJ45 connector.

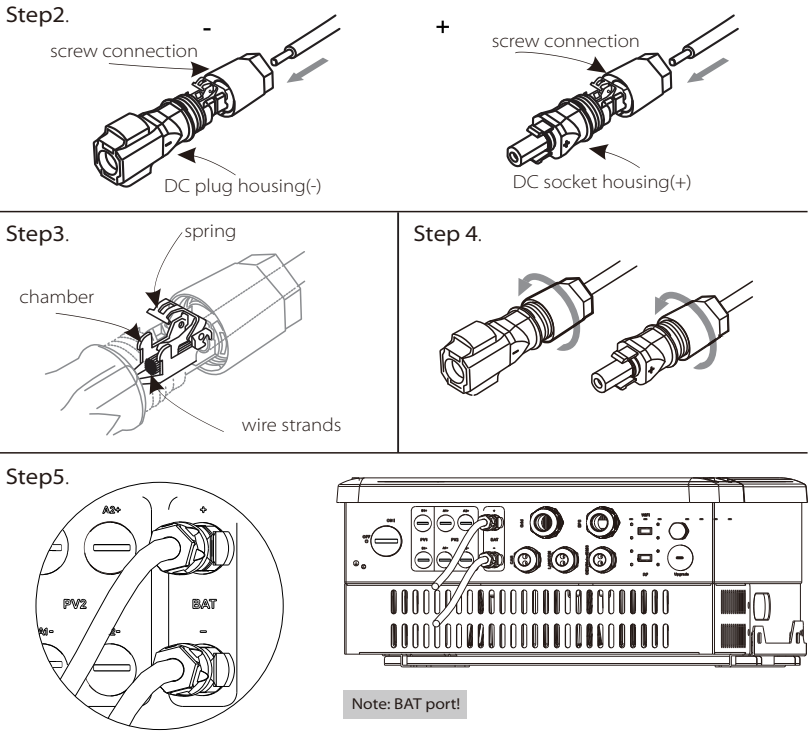
| PIN        | 1   | 2   | 3   | 4        | 5        | 6   | 7        | 8        |
|------------|-----|-----|-----|----------|----------|-----|----------|----------|
| Definition | NTC | GND | GND | BMS_CANH | BMS_CANL | GND | BMS_485A | BMS_485B |



**Note !**  
The battery communication can only work when the battery BMS is compatible with the inverter.

➤ Power Connection Steps:

- Step1.** Choose the 9 AWG wire and strip the cable to 15mm.
- Step2.** Insert the stripped cable up to the stop ( negative cable for DC plug(-) and positive cable for DC socket(+)) and hold the housing on the screw connection.(tighten torque:3.0Nm)
- Step3.** Press down spring until it clicks audibly into place.(it must be possible to see the fine wire strands in the chamber)(tighten torque:3.0Nm)
- Step4.** Tighten the screw connection(tighten torque:3.0Nm)
- Step5.** Plug the BAT connector into the corresponding BAT connector on inverter.



**Note:** The positive line and negative line are not allowed to access anti-Line.

### ➤ Communication Connection Steps:

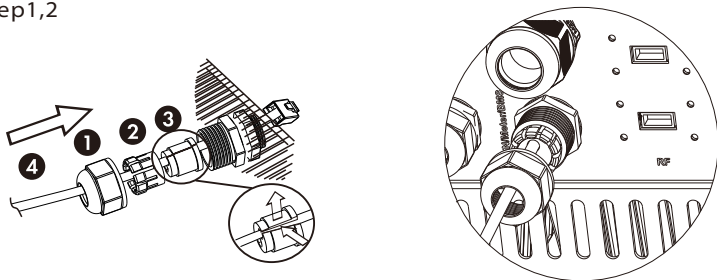
**Step1.** Disassemble the GEN/Meter/BMS cable gland.  
(torque:  $2.0 \pm 0.2 \text{ Nm}$ )

**Step2.** Prepare a communication cable(without sheath) and insert the communication cable through the cable nut.

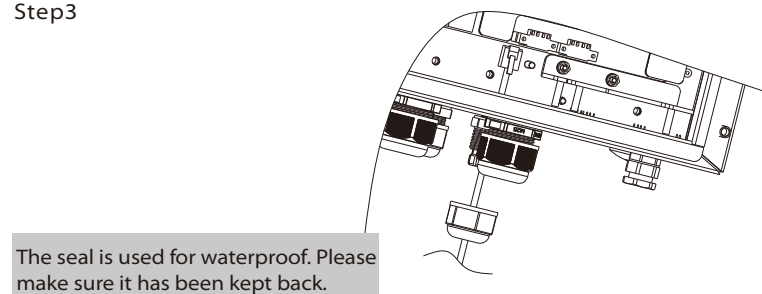
**Step3.** Assemble the cable gland and screw the cable nut.(torque:  $3.0 \pm 0.1 \text{ Nm}$ )

**Step4.** Insert one RJ45 side of the cable into BMS port inside of inverter and the other side into RS485 or Can port of the battery.

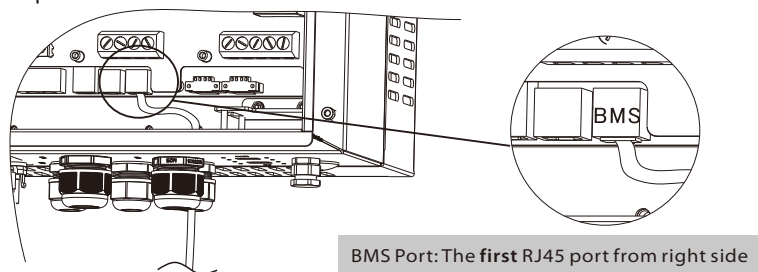
Step1,2



Step3



Step4



### 6.4 Earth Connection(mandatory)

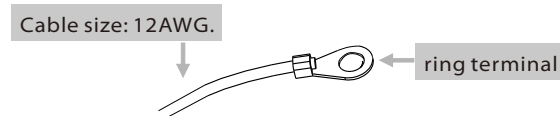
User can additionally earth the inverter to the enclosure of a second earthing or equipotential bonding if it is required by local safety. This prevents electric shock if the original protective conductor fails.

### ➤ Earth Connection Steps:

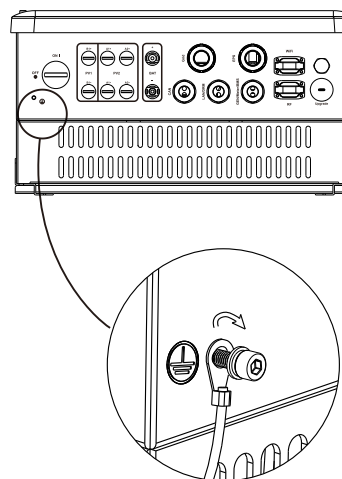
**Step1.** Strip the earthing cable insulation and insert the stripped cable into the ring terminal, then clamp it .

**Step2.** Place the ring terminal into the earthing rod and screw the earthing screw tightly. (  $\phi 4$  hexagon wrench.torque:  $2.0 \pm 0.2 \text{ Nm}$ )

Step1



Step2



## 6.5 Meter Connection

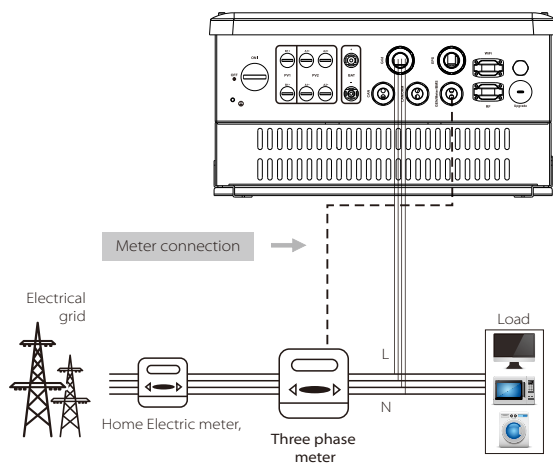
Meter is used for monitoring the power usage for entire house, at the meantime, inverter will also need the data from Meter to achieve the Export Control Function.

### Note!



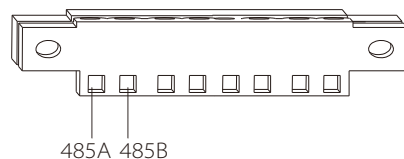
It is necessary to connect meter to inverter otherwise inverter will shutdown with a "Meter fault" alert.  
The meter communication only works when meter is compatible with the inverter.

### ➤ Meter connection diagram



### ➤ Meter Interface

Communication interface between inverter and meter is RS485 with two wires.



### ➤ Meter Connection Steps:

Three phase inverter can work with several brands of meter, therefore please kindly noted here we only introduce the connection with inverter side. For the connection with meter side, please refer to the specified meter user manual.

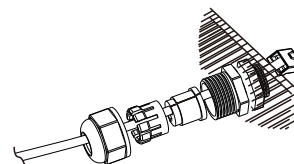
**Step1.** Disassemble the GEN/Meter/BMS cable gland. (torque:  $2 \pm 0.2 \text{ Nm}$ )

**Step2.** Prepare a communication cable (without sheath) and insert the communication cable through the cable nut.

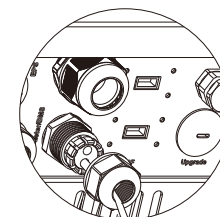
**Step3.** Strip the insulation from the communication wires, then insert one side of wires into connector ports.

**Step4.** Insert connector into Meter terminal inside of the inverter. Insert the other side of wires into corresponding meter ports.

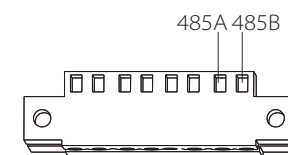
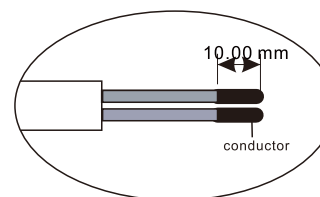
Step1



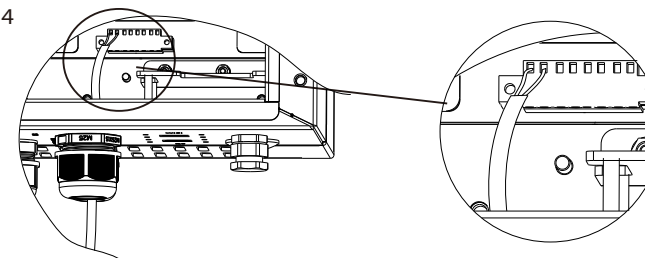
Step2



Step3



Step4



## 6.6 LAN Connection

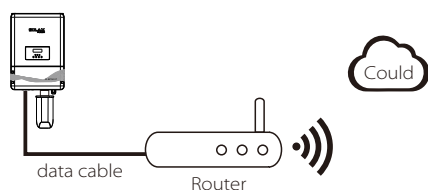
LAN communication is the standard communication interface. It can transmit the data between the router and inverter via the local network.

### ➤ Application Occasion

This function is applicable for the below situation:

When the WiFi signal is too weak to transmit data, user can use LAN port for the monitoring with a data cable.

Note: The WiFi module can still be connected when using LAN connection.



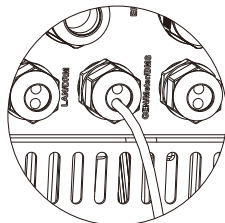
### ➤ LAN PIN Definition

Communication interface between inverter and battery is CAN with a RJ45 connector.

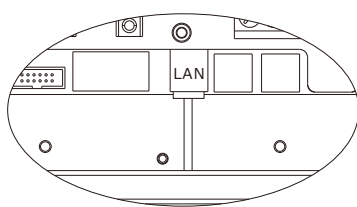
|  | 1   | 2   | 3   | 4 | 5 | 6   | 7 | 8 |
|--|-----|-----|-----|---|---|-----|---|---|
|  | TX+ | TX- | RX+ | X | X | RX- | X | X |

### ➤ LAN Connection Steps:

Please refer to BMS connection steps (page30) for LAN connection. Please kindly noted the PIN definition and port position will be slightly different.



LAN/DRM Port



LAN Port: The **Third** RJ45 port from right side

## 6.7 DRM Connection

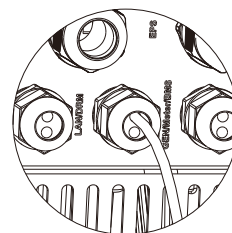
DRM is provided to support several demand response modes by emitting control signals as below.

*Note: Only PIN6(DRM0) is available now, and other PIN functions are being developed.*

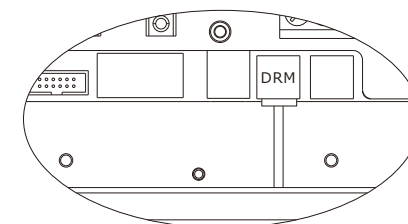
|  | 1      | 2      | 3      | 4      | 5     | 6    | 7   | 8   |
|--|--------|--------|--------|--------|-------|------|-----|-----|
|  | DRM1/5 | DRM2/6 | DRM3/7 | DRM4/8 | +3.3V | DRM0 | GND | GND |

### ➤ DRM Connection Steps:

Please refer to BMS connection steps (page30) for DRM connection. Please kindly noted the PIN definition and port position will be slightly different.



LAN/DRM Port



DRM Port: The **second** RJ45 port from right side

## 6.8 Parallel Connection (optional)

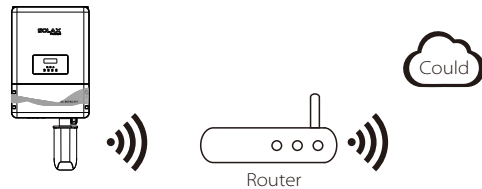
X3-Retro Fit Series Inverter provides the parallel connection function which should make ten inverters maximumly connected in one system when the grid is on. The grid-off parallel connection function is still being developed.

For specific procedure, please follow the parallel connection guide provided by SolaX, or please contact our sales.

## 6.9 WiFi Connection(optional)

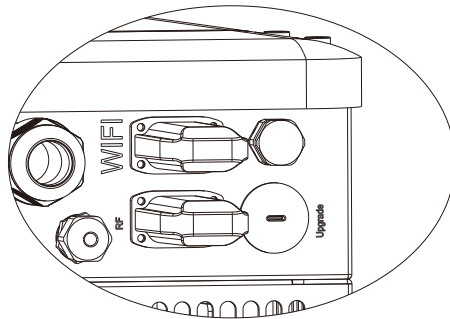
Inverter provides a WiFi port which can collect data from inverter and transmit it to monitoring-website via a Pocket WiFi.(Purchase the product from supplier if needed)

### ➤ Diagram



### ➤ WiFi Connection Steps:

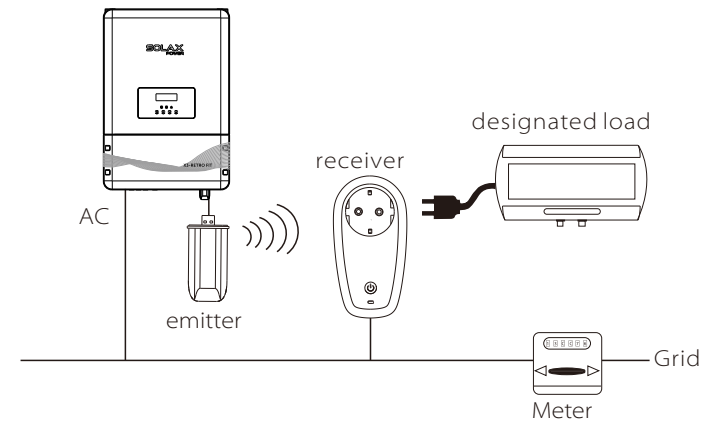
- Step1.** Plug Pocket WiFi into "WiFi" port at the bottom of the inverter.  
**Step2.** Build the connection between the inverter and router.  
**Step3.** Create an user account online.( Please check the Pocket WiFi user manual for more details.)(PH1 cross screwdriver ,torque:1.5±0.1Nm)



## 6.10 RF Connection(optional)

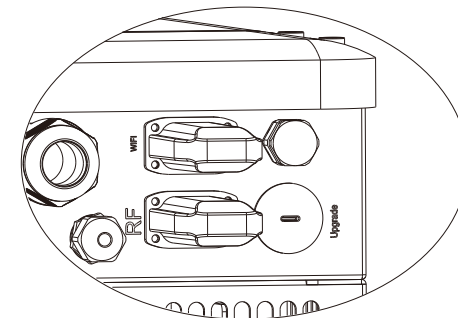
X3-Retro fit inverter provides a RF interface which control the switch time of a designated load via an external Smart Plug (purchase the product from supplier if needed.) so that the load mostly consumes energy and incurs the lowest-possible energy costs during operation.

### ➤ Diagram



### ➤ RF Connection Steps:

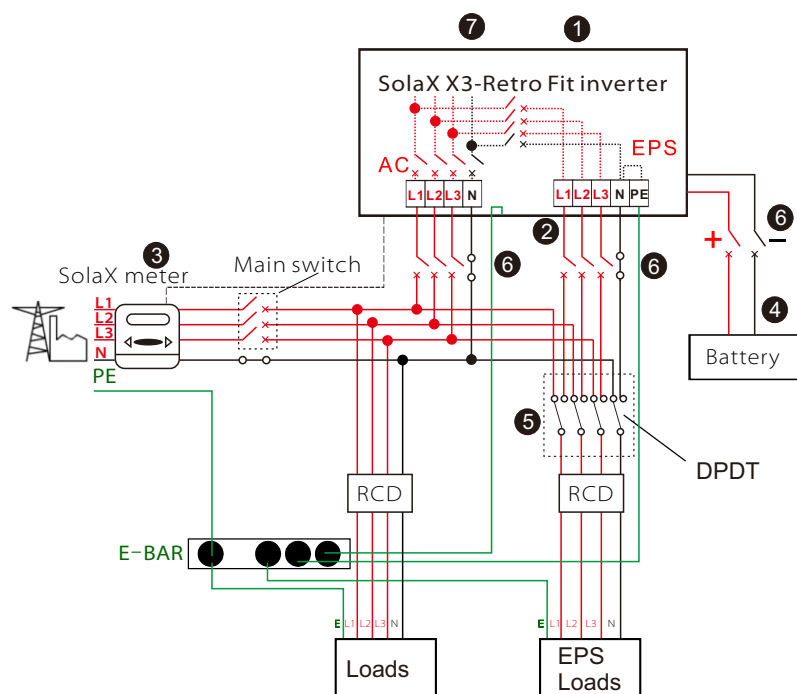
Please refer to the Smart Plug user manual for detailed connection steps.



## 6.11 Inverter Manipulation

➤ Start inverter after checking all below steps:

- ❶ Ensure the inverter fixed well on the wall.
- ❷ Make sure all the AC wirings are completed.
- ❸ Make sure the meter is connected well.
- ❹ Make sure the battery is connected well.
- ❺ Make sure the external EPS contactor is connected well. (if needed)
- ❻ Turn on the AC switch, EPS switch and battery switch.
- ❼ Press the “Enter” key for five seconds to exit Off Mode. (The mode is factory defaulted as Off Mode)



➤ Check the inverter:

**Step1.** Inverter will start up automatically when the battery is discharging.

**Step2.** Check the status of indicators and LCD screen. The left indicator should be blue and the indicator screen should display the main interface.



Note!

If the left indicator is not blue please check below the two points:

- All the connection are correct.
- All the external breakers are switched on.

**Step3.** There is a setting guide on the LCD screen if it is the first time to start up, pls follow it. For specific setting, please refer to section 8 (Setting).

**Step4.** Set WiFi according to WiFi user manual.

**Step5.** Operate "Self Test". (if needed)

➤ Self-test in accordance with CEI 0-21 (applies to Italy only)

The self-test is only required for inverters, which are commissioned in Italy. The Italian standard requires that all inverters feeding into the utility grid are equipped with a self-test function in accordance with CEI 0-21. During the self-test, the inverter will consecutively check the protection reaction times and values for overvoltage, undervoltage, overfrequency and underfrequency.

Selftest function is available at any time, and the test report will show on the LCD display for end-user.

- Shut down the inverter:

**Step1.** Press the "Enter" key for five seconds to enter Off Mode.

**Step2.** Turn off the AC switch, EPS switch and battery switch.

**Step3.** Wait 5 min before you open the upper lid.(if in need of repair)

## 7. Firmware Upgrading

User can upgrade inverter's firmware via an U-disk.

### ➤ Preparation

Please ensure the inverter is steadily powered on.  
Inverter must keep the battery on through whole procedure of upgrading.  
Please prepare a PC and an U-disk.



#### Warning!

Make sure the battery voltage is more than 180V , otherwise it may result in **serious failing** during upgrading.

### ➤ Upgrading Steps:

**Step1.** Please contact our service support to get the update files, and extract it into your U-disk as follow:

*"update\ARM\618.00098.00\_Hybrid\_X3G3\_Manager\_VX.XX\_XX-XX.usb";*

*"update\DSP\618.00096.00\_Hybrid\_G3X3\_Master\_VX.XX\_XX-XX.hex";*

*(VX.XX is version number, xx-xx is file compilation date)*



#### Warning!

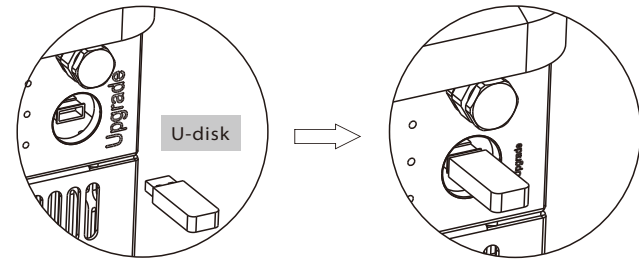
Make sure the directory is in accordance with above form strictly!  
Do not modify the program file name, or it may cause the inverter not work anymore!

**Step2.** Press the "Enter" key for 5 seconds to enter Off Mode. Then unscrew the waterproof lid and insert U-disk into the "upgrade" port at the bottom of the inverter.

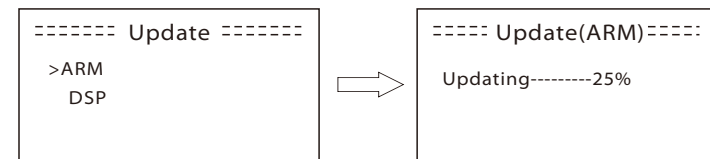
**Step3.** The LCD will be shown as picture 3-1. Then press up and down to select the one that you want to upgrade and press "OK" to confirm to upgrade.

**Step4.** After the upgrade is finished, the LCD will display "succeed"(only for DSP upgrades), please remember to pull off the U-disk, screw the waterproof lid and press the "Esc" to return to the Main interface. Then press the "Enter" key to exit Off Mode.

### Step2



### Step3

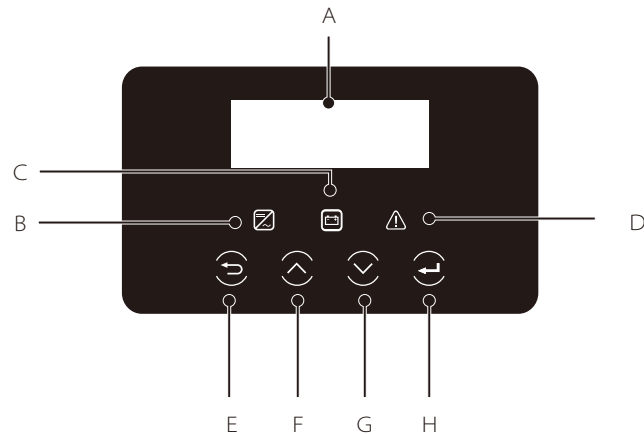


#### Warning!

If the upgrading is broken off during operation, please ensure the inverter is steadily powered on and reinsert the U-disk.

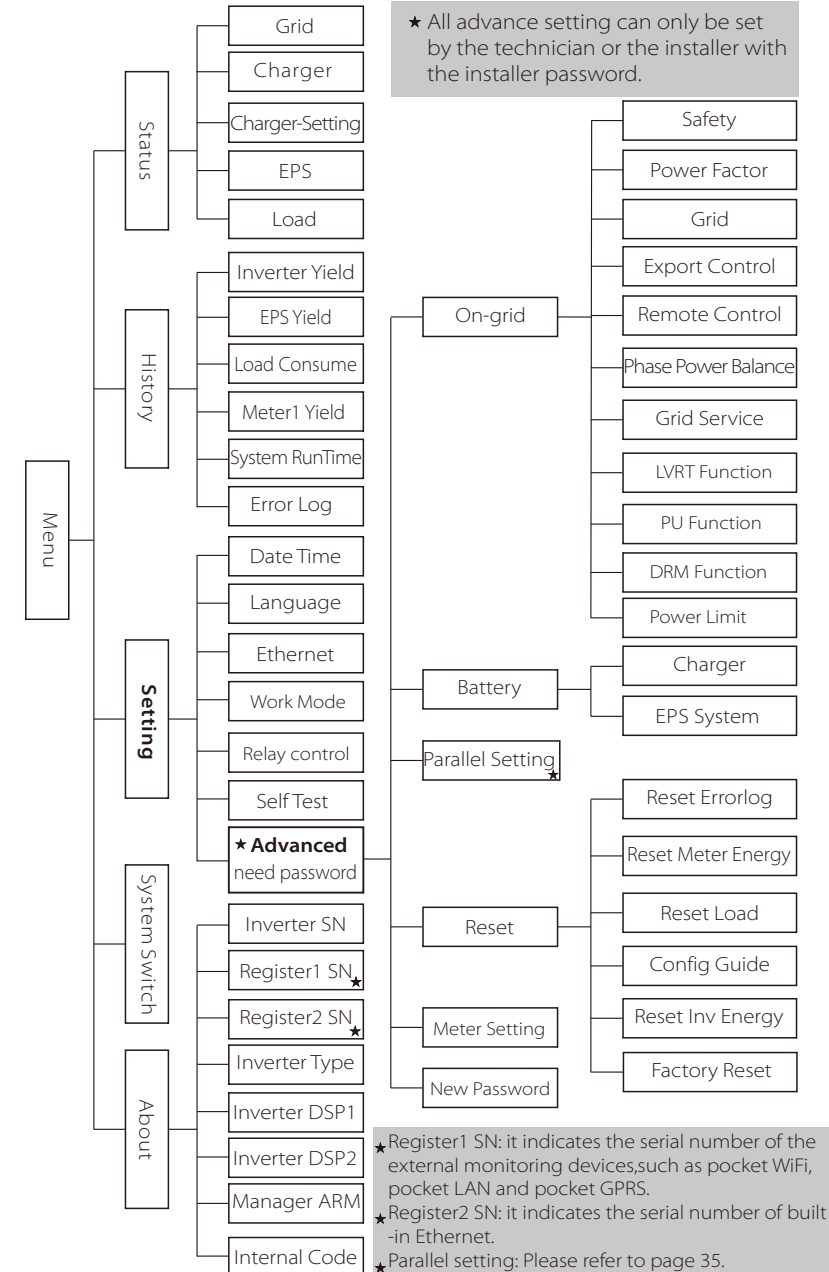
## 8. Setting

### 8.1 Control Panel



| Object | Name            | Description                                                                                                                                                                                       |
|--------|-----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A      | LCD Screen      | Display the information of the inverter.                                                                                                                                                          |
| B      | Indicator LED   | lit in blue: The inverter is in normal status or in EPS mode.<br>flash in blue: The inverter is in waiting or checking status.<br>Off: The inverter is in fault status.                           |
| C      |                 | lit in green: The battery communication is normal and working.<br>flash in green: The battery communication is normal and in idle status.<br>Off: The battery does not communicate with inverter. |
| D      |                 | lit in red: The inverter is in fault status.<br>Off: The inverter has no errors.                                                                                                                  |
| E      |                 | ESC button: Return from current interface or function.                                                                                                                                            |
| F      | Function Button | Up button: Move cursor to upside or increase value.                                                                                                                                               |
| G      |                 | Down button: Move cursor to downside or decrease value.                                                                                                                                           |
| H      |                 | OK button: Confirm the selection.                                                                                                                                                                 |

### 8.2 Menu Structure please refer to the inverter for the most updated structure



### 8.3 LCD Operation

#### LCD Digital Display

The main interface is the default interface, the inverter will automatically jump to this interface when the system started up successfully or not operated for a period of time.

The information of the interface is as below. "Power" means the instant output power; "Today" means the power generated within the day. "Battery" means the left capacity of battery energy.

|         |        |
|---------|--------|
| Power   | 0W     |
| Today   | 0.0KWh |
| Battery | %      |
| Normal  |        |

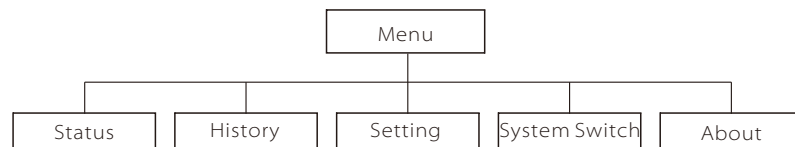
#### Menu interface

The menu interface is a transfer interface for user to get into another interface to change the setting or getting the information.

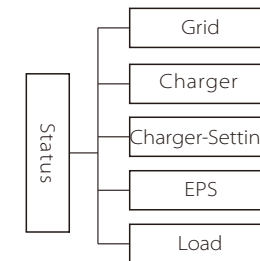
-User can get into this interface by pressing "OK" button when LCD displays the main interface.

-User can select interface by moving the cursor with function button, and press "OK" to confirm.

| Menu     |
|----------|
| Status   |
| History  |
| Settings |



#### ➤ Status



#### ● Status

The status function contains five items of the inverter(grid, charger, charger-setting,eps and Load).Press up and down to select and press "OK" to confirm the selection, press "ESC" to return to Menu.

| Status          |
|-----------------|
| Grid            |
| >Charger        |
| Charger-Setting |

#### a) Grid

This status shows the current grid condition such as voltage, current, output power, the local consumed power and frequency.

Pout measures the output of inverter;

Pgrid measures power export to or import from grid.

Positive value means the energy feeds into grid, negative value means the energy used from the grid.

| Power Meter1 |    |
|--------------|----|
| PaGrid       | 0W |
| PbGrid       | 0W |
| PcGrid       | 0W |

| InvState A |      |
|------------|------|
| >Ua        | 0.0V |
| Ia         | 0.0A |
| PaOut      | 0W   |

#### b) Charger

This status shows the charger situation of the system. Include the battery voltage, charge or discharge current. Charge or discharge power, battery capacity, battery temperature, BMS status, charge and discharge limit. "+" means in charging; "-" means in discharging.

| Charger |        |
|---------|--------|
| U       | 400.0V |
| I       | -1.0A  |
| P       | -400W  |

## c) Charger Setting

This status shows the setting parameter information. Include the battery voltage, charge or discharge current, Charge or discharge power, battery capacity, battery temperature and so on.

| Charger-Setting |      |
|-----------------|------|
| >Min Capacity   | 20%  |
| MaxChur         | 0.0A |
| MaxDisChCur     | 0.0A |

for lithium battery

| Charger-Setting |      |
|-----------------|------|
| >ChAbsorpVolt   | 0.0V |
| ChFloatVolt     | 0.0V |
| DisChCutVolt    | 0.0V |

for lead-acid battery

## d) EPS

EPS will only have data when the inverter is working in EPS mode, it will show the real time data of the EPS output such as voltage, current, power.

| EPS_S |     |
|-------|-----|
| >PaS  | 0VA |
| PbS   | 0VA |
| PcS   | 0VA |

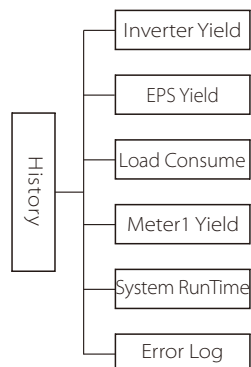
| EPS_State A |      |
|-------------|------|
| >Ua         | 0.0V |
| Ia          | 0.0A |
| PaActive    | 0W   |

## e) Load

If the inverter is plugged with a smart plug, this status shows the real time load power, include load1 power and load 2 power.

| Load      |    |
|-----------|----|
| >L1 Power | 0W |

## ➤ History



## ● History

The history function contains six items of the information: inverter yield, EPS yield, load consume, meter yield, system run time and error logs.

Press up and down to select and press "OK" to confirm the selection, press "ESC" to return to Menu.

| History        |  |
|----------------|--|
| Inverter Yield |  |
| >EPS Yield     |  |
| Load Consume   |  |

## a) Inverter Yield

This Inverter Yield contains four items: OutputGridToday, OutputGridTotal, InputGridToday and InputGridTotal.

| Inverter Yield    |         |
|-------------------|---------|
| >OutputGridToday: |         |
|                   | 00.0KWh |

## b) EPS Yield

The EPS Yield function contains EPS yield for today and total.

| EPS Yield |         |
|-----------|---------|
| >Today:   |         |
|           | 00.0KWh |

## c) Load consume

The Load consume contains the energy consumed by specific loads by today and total.

| Load consume    |  |
|-----------------|--|
| >Load 1 consume |  |
| Load 2 consume  |  |

## d) Meter1 Yield

The Meter1 Yield contains four items: FeedInToday, FeedInTotal, ConsumeToday and ConsumeTotal.

| Meter1 Yield  |
|---------------|
| >FeedInToday: |
| 00.0KWH       |

## e) System RunTime

This function contains grid mode run time and EPS mode run time.

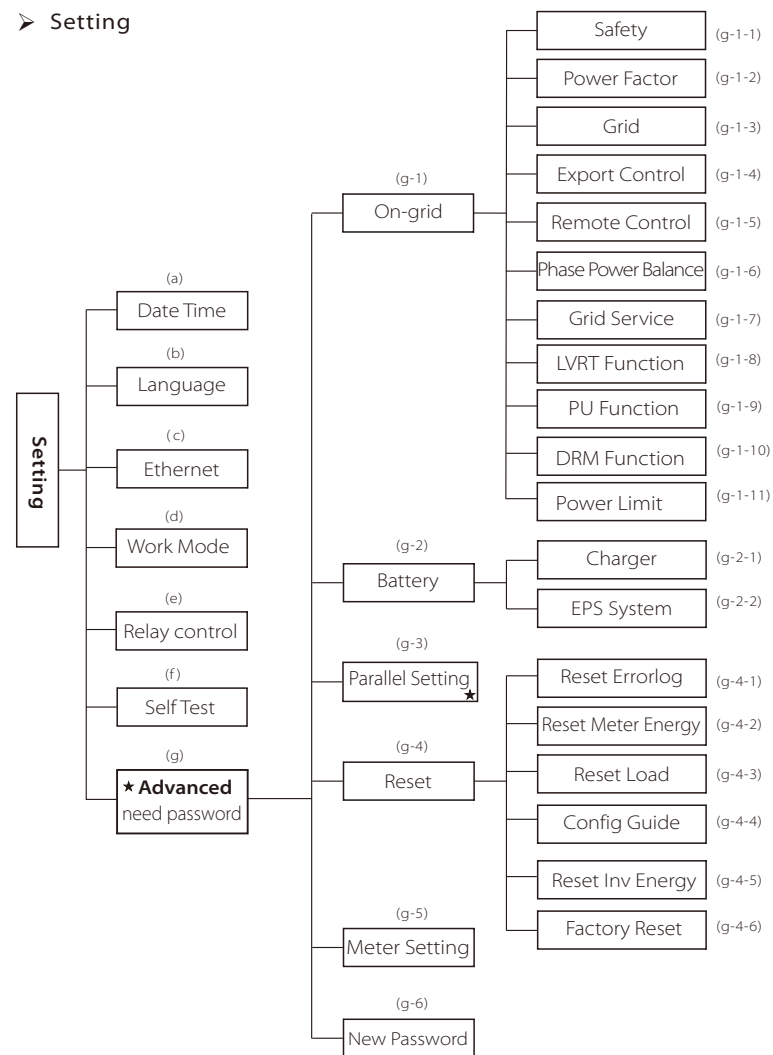
| System RunTime   |
|------------------|
| >GridModeRunTime |
| 80.3H            |

## f) Error Logs

The Error logs record the lastest six error messages happened.

| Error log |
|-----------|
| >No error |

## ➤ Setting



★Parallel setting: Please refer to page 35.

### ● Setting

This function is used for setting of the inverter time, connection, battery, grid and so on.  
Enduser can set Date Time, Language and Ethernet directly.  
But for advance setting, it requires installer password to operate most of the professional settings.

| Setting   |
|-----------|
| Date Time |
| Language  |
| Ethernet  |

#### a) Date Time

This interface is for user to set the system date and time.

| Date time       |
|-----------------|
| >2013 - 06 - 06 |
| 10 : 19         |

#### b) Language

This inverter provides several languages for customer to select.

| Language |
|----------|
| English  |
| Deutsch  |

#### c) Ethernet

There are two modes to obtain IP address: static and DHCP.  
User can set the information about ethernet such as IP address, subnet mask number and default gateway number and Mac address.

| Ethernet    |
|-------------|
| > IP Method |
| static      |

#### d) Work mode

There are 4 work modes for choice.

| Parameter          | Comment                                                                                                                                                                                                                                                                                                                                     |
|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Self Use (default) | The external generator generated power will be used to supply the local loads firstly, then to charge the battery. The redundant power will export to the public grid.<br>When there is no external generator supplied, battery will discharge for local loads firstly, and grid will supply power when the battery capacity is not enough. |
| Back Up Mode       | Battery will stop discharging to keep higher capacity when the grid is on. Only when the grid is off and the power generated is not enough, battery will start to discharge to keep the emergency load working normally.<br>This work mode applies to the area where suffering from blackout regularly.                                     |
| Feed in Priority   | The priority of inverter output power is:<br>supplying the load → feeding to the grid → charging the battery.<br>This work mode applies to the area with high feed-in tariff.                                                                                                                                                               |
| Force Time Use     | In this work mode there are two charge periods charging time can be set flexibly, and it also allows to select whether charge from the grid or not.                                                                                                                                                                                         |

- For "Force Time Use" mode, there are 2 parameters that need to be set.

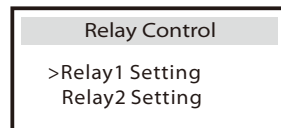
| Work Mode                                    | Work Mode                                | Work Mode                                |
|----------------------------------------------|------------------------------------------|------------------------------------------|
| >Mode Select<br>Force time use               | >Charger period 1<br>From Grid<br>Enable | >Charger period 2<br>From Grid<br>Enable |
| > Charge<br>Start time 1<br>08:00            | > Charge<br>End time 1<br>08:00          | > Charge<br>Start time 2<br>08:00        |
| Work Mode<br>> Charge<br>End time 2<br>08:00 |                                          |                                          |

## e) Relay Control

Relay Control is an optional function which can control designated load intelligently by consuming the surplus energy when feed in power reaches certain value.

This function can only be achieved with solax product "Smart Plug".

For specific operation, please refer to "Smart Plug user manual".



## f) Self Test (applies to CEI 0-21 only)

The self test function allows user to test the following items: "ALL test", "Ovp(59.S2) test", "Uvp(27.S1) test", "Uvp(27.S2) test", "Ofp(81>.S1) test", "Ufp(81<.S1) test", "Ofp(81>.S2) test", "Ufp(81<.S2) test", "Ovp10(59.S1) test".

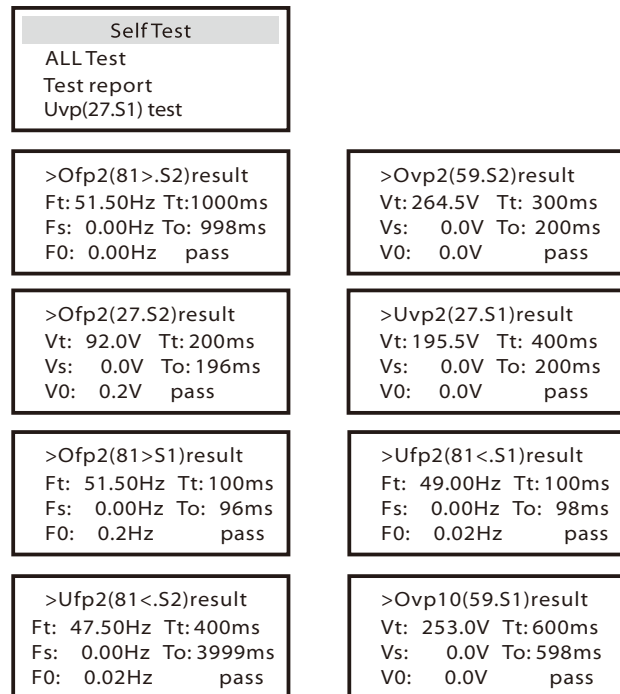
In the self test interface, user can test choose "ALL test" or individual test item.

Please make sure the inverter is grid-tied before testing test.

For all test, it needs about 6 minutes. And it will display "success" then "Pass" on the display.

For individual test item, it needs about several seconds or minutes.

Click test report to obtain all items test result.

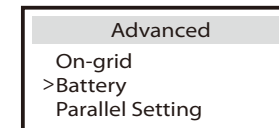


## g) Advanced

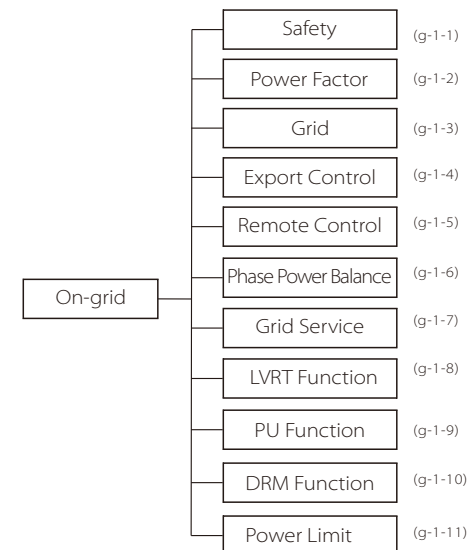
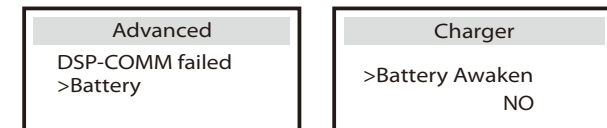
All the advance setting can be set here, such as battery, grid, EPS and so on.

"Advanced" is divided six parts: On-grid, Battery, Parallel Setting, Reset, Meter Setting, New Password. And every part has lower level parts.

Pls contact with your installer or factory for the installer password to enter.



\* When battery capacity  $\leq$  the set minimum capacity, inverter will start the Battery Awaken function.



## g-1-1) Safety

User can set safety standard according to different countries and grid tied standards. There are 8 standards to select. (May change without notice)

| Item | Standard    | Country     |
|------|-------------|-------------|
| 1    | VDE 0126    | German      |
| 2    | ARN 4105    | German      |
| 3    | AS 4777     | Australia   |
| 4    | G83/2       | UK          |
| 5    | G59/3       | UK          |
| 6    | EN 50438_NL | Netherlands |
| 7    | CEI 0-21    | Italy       |
| 8    | IEC61727_In | India       |

## g-1-2) Power Factor ( For specific country if required by the local grid.)

There are 5 modes for selecting: Off , Under-Excited, Over-Excited, Curve, Q( u ).

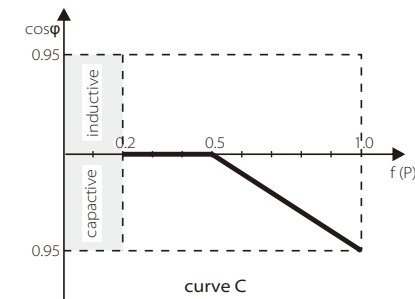
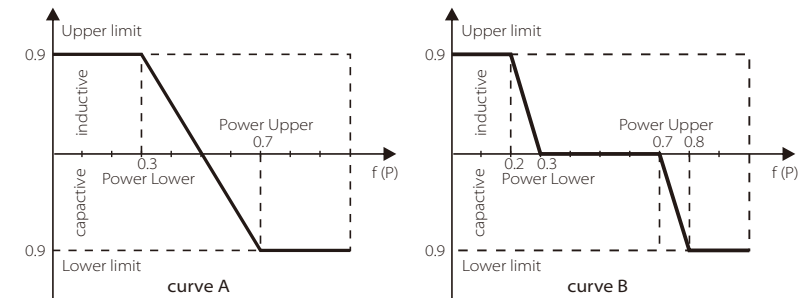
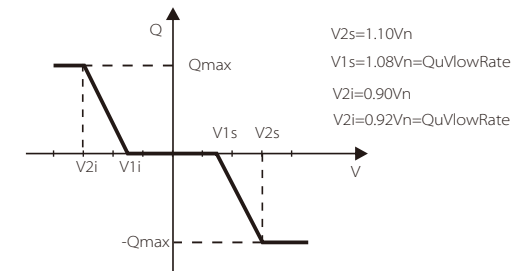
| Mode          | Comment        |
|---------------|----------------|
| Off           | -              |
| Over-Excited  | PF value       |
| Under-Excited | PF value       |
| Curve         | Upper limit    |
|               | Lower limit    |
|               | Power Upper    |
|               | Power Lower    |
|               | PFLockInPoint  |
| Q( u )        | PFLockOutPoint |
|               | VoltRATIO 1    |
|               | VoltRATIO 4    |
|               | QRESPONSEV2    |
|               | QRESPONSEV3    |
| Fixed Q Power | Q Value        |
|               | Q Power        |

Reactive power control, Reactive standard curve  $\cos \phi = f(P)$ 

For VDE ARN 4105, curve  $\cos \phi = f(P)$  should refer to curve A. default value of setting is as shown in curve A.

For E 8001, curve  $\cos \phi = f(P)$  should refer to curve B. default value of setting is as shown in curve B.

For CEI 0-21, default value of PFLockInPoint is 1.05, when  $V_{ac} > 1.05V_n$ , and  $P_{ac} > 0.2 P_n$ , curve  $\cos \phi = f(P)$  should refer to curve C. Default value of PFLockOutPoint is 1.00, when  $V_{ac} < 1.00 V_n$ ,  $\cos \phi = f(P)$  will exit curve C.

Reactive power control, Reactive standard curve  $Q = f(V)$ 

## g-1-3) Grid

The enduser do not need to set the grid parameters. All default value has set on factory according to safety rules.

If need to reset, any changes should according to the requirement of local grid.

| Parameter                            | Comment                                 |
|--------------------------------------|-----------------------------------------|
| <b>Normally</b>                      |                                         |
| Vac upper                            | Voltage high protect                    |
| Vac lower                            | Voltage low protect                     |
| Vac upper slow                       | Voltage high slow protect               |
| Vac lower slow                       | Voltage low slow protect                |
| Fac upper                            | Frequency high protect                  |
| Fac lower                            | Frequency low protect                   |
| Fac upper slow                       | Frequency high slow protect             |
| Fac lower slow                       | Frequency low slow protect              |
| Vac 10m avg                          | 10 min voltage high protect             |
| <b>Apply to Italy(CEI0-21) only.</b> |                                         |
| Tuvp_Fast                            | Overvoltage protect fast time           |
| Tovp_Fast                            | Undervoltage protect fast time          |
| Tufp_Fast                            | Overfrequency protect fast time         |
| Tofp_Fast                            | Underfrequency protect fast time        |
| Tuvp_Slow                            | Overvoltage protect slow time           |
| Tovp_Slow                            | Undervoltage protect slow time          |
| Tufp_Slow                            | Overfrequency protect slow time         |
| Tofp_Slow                            | Underfrequency protect slow time        |
| UFPL_StartPoint                      | Under Frequency power limit start point |
| OFPL_StartPoint                      | Over Frequency power limit start point  |
| <b>Apply to EN50438_NL only.</b>     |                                         |
| OFPL_StartPoint                      | Over Frequency power limit start point  |
| FreqDropRate                         | Frequency droop rate                    |
| <b>Apply to EN50438_DK only.</b>     |                                         |
| OFPL_StartPoint                      | Over Frequency power limit start point  |
| T_Start                              | checking time set                       |
| FreqDropRate                         | Frequency droop rate                    |
| <b>Apply to NZS4777.2 only.</b>      |                                         |
| W(Gra)                               | Percentage of rated power per minute    |

## g-1-4) Export control

This function allows the inverter able to control energy exported to the grid.

There are user value and factory value. The factory value is default which can not be charged by user. The user value setting by installer must be less than the factory value.

|                                                   |
|---------------------------------------------------|
| <b>Export Control</b><br><br>User value:<br>4000W |
|---------------------------------------------------|

## g-1-5) Remote control

This function allows external control device to make the inverters remote cluster control through LAN port on the inverter. And it can control the inverter's active power output and reactive power output.

The default value is "Enable". Select "Disable" means the function is turn off.

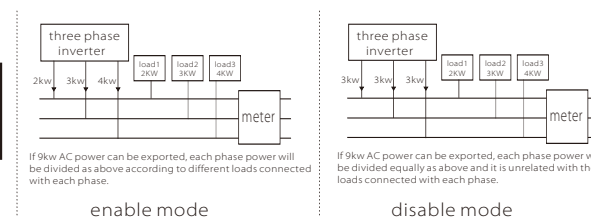
|                                                                       |
|-----------------------------------------------------------------------|
| <b>Remote Control</b><br>>Function Control<br>Enable<br>Connecting... |
|-----------------------------------------------------------------------|

## g-1-6) Phase Power Balance

This function controls the distribution of AC output power.

"Enable" means each phase will be divided according to the loads connected with each phase. "Disable" means each phase power will be divided equally and "disable" is the default setting value.

|                                                             |
|-------------------------------------------------------------|
| <b>Phase Power Balance</b><br>Function Control<br>>Disable< |
|-------------------------------------------------------------|



## g-1-7) Grid Service

Grid Service can be selected from "Sustain" or "Stop". The default is "Sustain". Every country's requirements for the safety of battery storage inverter is different. Some may be opposite to the rights of the user. User can select "Stop" to turn off these features if user receives legal permission.

| Grid Service     |
|------------------|
| Function Control |
| >Sustain<        |

## g-1-8) LVRT Function

When the grid appears unusual situation in a very short time, this function can make the inverter keeping in a no-power and no-alarm situation in this short time and will make the inverter resume normal work immediately once the grid is normal.

The effective time is 800ms default, but it will be different according to choose different safety.

Choose "Enable" means this function is turned on and it is the default value.

Choose "Disable" means the function will be shut off.

| LVRT Function     |
|-------------------|
| Function Control: |
| Enable            |

## g-1-9) PU Function(For specific country if required by the local grid)

PU function is volt-watt response mode which is required by some specific country standard such as AS4777.2. This function can control the inverter's active power according to grid voltage.

Choose "Enable" means this function is turned on and it is the default value.

Choose "Disable" means the function will be shut off.

| PU Function |
|-------------|
| >PuFunction |
| Enable      |

| PU Function |
|-------------|
| Response V2 |
| 220.0V      |

| PU Function |
|-------------|
| Response V3 |
| 250.0V      |

| PU Function |
|-------------|
| Response V4 |
| 265.0V      |

## g-1-10) DRM Function(applyes to NZS4777.2)

DRM function is Demand Response Mode which is required by standard NZS4777.2 and applies to NZS4777.2 only.

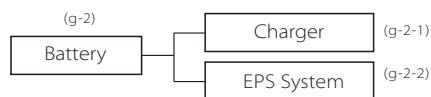
The default value is "enable". Choose "disable" means the function is turned off.

| DRM Function      |
|-------------------|
| >Function Control |
| Enable            |

## g-1-11)Power Limit

Power limit function is able to set AC port maximum power by percentage.

| Power Limit |
|-------------|
| >Proportion |
| 1.00        |



### g-2-1) Charger

Here the user can set the parameters of charger on this page, the inverter is only compatible with lithium battery. Users can set the charge & discharge parameters and awaken mode.

For the detailed parameters, please refer to below table.

For Lithium battery

|                                                                    |                                                                 |
|--------------------------------------------------------------------|-----------------------------------------------------------------|
| <div>Charger</div> <div>&gt;Min Capacity</div> <div>10%</div>      | <div>Charger</div> <div>Charge Max</div> <div>Current 25A</div> |
| <div>Charger</div> <div>Discharge Max</div> <div>Current 25A</div> | <div>Charger</div> <div>&gt;Battery Awaken</div> <div>NO</div>  |

For Lead-acid-battery

|                                                                     |                                                                     |                                                                     |
|---------------------------------------------------------------------|---------------------------------------------------------------------|---------------------------------------------------------------------|
| <div>Charger</div> <div>Charge Absorp</div> <div>Voltage 0.0V</div> | <div>Charger</div> <div>Charge Float</div> <div>Voltage 0.0V</div>  | <div>Charger</div> <div>Discharge cut</div> <div>Voltage 0.0V</div> |
| <div>Charger</div> <div>Charge Max</div> <div>Current 0.0A</div>    | <div>Charger</div> <div>Discharge Max</div> <div>Current 0.0A</div> |                                                                     |

When the battery voltage reaches the value( discharge cut voltage for lead-acid battery, min capacity for lithium battery) in on-grid mode, battery will stop discharging and the system will go into ILDE mode.

When the battery voltage reaches this value( discharge cut voltage for lead-acid battery, min capacity for lithium battery) in off-grid mode, battery will stop discharging and the inverter will stop exporting power from EPS port with showing "BAT power low" on LCD display.

There are two ways to exit from "BAT power low".

-Press ESC button can exit from "BAT power low" manually.

-Enter EPS system setting page( refer to g-2-2 section) to exit from "BAT power low" automatically.

### \*Battery Awaken

-When the battery is low, you need to manually set the Battery Awaken function -- start the Battery Awaken:

- Inverter will charge the battery when the inverter is connected to the grid.

- Inverter will exit the Battery Awaken when battery voltage > discharge cut-off voltage + 10V or Battery Awaken last > 2 hours.

-When inverter is in normal operation, and the battery power is sufficient, start the Battery Awaken function, the inverter will exit the Battery Awaken automatically.

| Parameter             | Comment                                                                                                                                                                                                                                                                                                                             |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Min capacity *        | The remaining minimum capacity of the battery.                                                                                                                                                                                                                                                                                      |
| Charge Max Current    | The charge current can be set for 0-25A.                                                                                                                                                                                                                                                                                            |
| Discharge Max Current | The discharge current can be set for 0-25A.                                                                                                                                                                                                                                                                                         |
| Battery Awaken        | When the battery voltage drops too low to work, choose this option "Yes" to make battery charging from grid forcibly.                                                                                                                                                                                                               |
| Charge Absorp Voltage | When charging begins, it will enter constant voltage charging mode in order to accelerate charging speed. Please calculate this value based on lead-acid characteristic parameter.                                                                                                                                                  |
| Charge Float Voltage  | It will switch to float charging mode after exiting constant voltage charging mode. Please calculate this value based on lead-acid characteristic parameter.                                                                                                                                                                        |
| Discharge Cut Voltage | When the battery voltage reaches this value in on-grid mode, battery will stop discharging and the system will go into ILDE mode. When the battery voltage reaches this value in off-grid mode, battery will stop discharging and the inverter will stop exporting power from eps port with showing "BAT power low" on LCD display. |
| Charge Max Current    | Please calculate this value based on lead-acid characteristic parameter and inverter maximum charge current limitation.                                                                                                                                                                                                             |
| Discharge Max Current | Please calculate this value based on lead-acid characteristic parameter and inverter maximum discharge current limitation.                                                                                                                                                                                                          |



**Note !**  
Please confirm the Inverter setting for maximum charge/discharge current is within the range of battery rated charge/discharge current.

g-2-2) EPS system ( For E Version only)

X3-Retro Fit inverter with E Version can work on the EPS mode.

EPS parameters can be set as below.

"Mute" means you can set the warning of system which has entered EPS mode.

- "No" means there will be a buzzing and it is the default value.

- "Yes" means you choose to shut down the warning function.

Besides, if the buzzing is sharp, it means EPS output is "over loads."

Frequency "here can be set 50Hz or 60Hz please based on correlative loads.

"EPS auto restart" is used for restarting EPS output power manually or automatically.

When the battery capacity reaches to min capacity or battery voltage reaches discharge cut voltage in off-grid mode, battery will stop discharging and the inverter will stop exporting power from eps port with showing "BAT power low" on LCD display.

- Choose "disable" means the EPS output power can only be restarted by pressing ESC button manually and it is the default value.

- Choose "enable" means the EPS output power can be restarted automatically through setting the "Min ESC Volt" (for lead-acid battery) or "Min ESC Soc" (for lithium battery).

For example, if user chooses "enable" and set "Min ESC Soc" to 20%, it means PV power from other inverter in one system will charge the battery and when battery capacity reaches 20%, inverter will restart EPS output power and "BAT Power low" will disappear.

| EPS system       |      |
|------------------|------|
| > Mute:          | No   |
| Frequency:       | 50Hz |
| EPS auto restart |      |

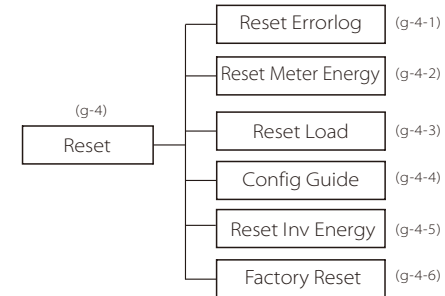
| EPS auto restart |  |
|------------------|--|
| Function control |  |
| Enable           |  |

| EPS auto restart |  |
|------------------|--|
| Min ESC SOC      |  |
| 20%              |  |

for lithium battery

| EPS auto restart |  |
|------------------|--|
| Min ESC Volt     |  |
| 300v             |  |

for lead-acid battery



g-4-1) Reset Errorlog

User can reset all inverter errorlog record here.

| Reset Errorlog |
|----------------|
| Reset          |
| >No<           |

g-4-2) Reset Meter Energy

User can reset the meter energy record here.

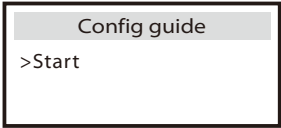
| Reset Met Energy |
|------------------|
| >Reset Meter1    |
| No               |

g-4-3) Reset Load

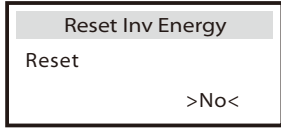
User can reset the specific load's energy if the inverter is installed with a smart plug.

| Reset Load Consume |
|--------------------|
| Reset Load1        |
| >No<               |

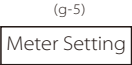
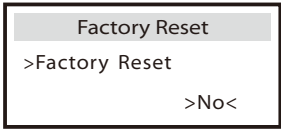
g-4-4) Config guide  
This interface will trigger the initial setting guide re-play again.



g-4-5) Reset Inv Energy  
User can reset the inverter energy record here.

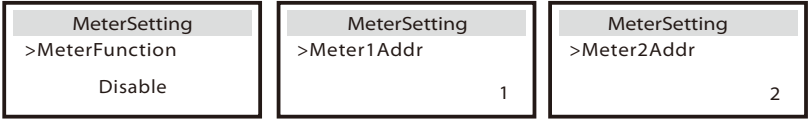


g-4-6) Factory Reset  
User can reset the inverter manager parameter records here.



g-5) Meter Setting

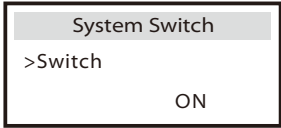
X3-Hybrid inverter need to work with Energy meter to achieve hybrid functions. User also can turn off meter function so that X3-Hybrid inverter can work as normal grid-tied inverter without meter connected. In hybrid system, if there is other power device in the system which is also wanted to be monitored, It can install two meters to monitor both solax inverter and other power device. These two meters need to be set different to address. Address 001 and address 002 are default and will be written to meters in factory. So user do not need to change the address except specific situation.



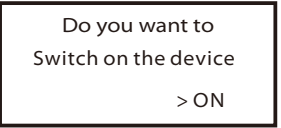
g-6) New Password  
User can set the new password here.

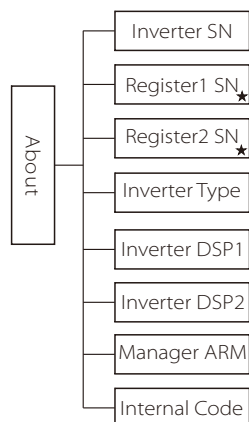
➤ System Switch

- "System Switch" can be selected from "ON" or "OFF". "ON" means the inverter is on working condition and it is inverter default status. "OFF" means the inverter stop delivering all power, but the LCD remains on.



Long press "Enter" key can also switch on "System Switch" "ON" or "OFF".





★Register1 SN: it indicates the serial number of the external monitoring devices,such as pocket WiFi, pocket LAN and pocket GPRS.  
 ★Register2 SN: it indicates the serial number of built-in Ethernet.

### ➤ About

●This interface shows information of the inverter including inverter serial number, Register1 serial number, Register2 serial number, inverter type, master DSP1,manager ARM and internal code.

| About                           | About                | About                        |
|---------------------------------|----------------------|------------------------------|
| >Inverter SN:<br>01234560123456 | >Register1 SN:<br>NA | >Register2 SN:<br>0123401234 |

## 9.Troubleshooting

### 9.1 Trouble shooting

This section contains information and procedure for solving possible problems with X3-Retro Fit inverters, and provides you with troubleshooting tips to identify and solve most problems that could occur on the X3-Retro Fit inverters. This section will help you narrow down the source of any problems you may encounter. Please read the following troubleshooting steps. Check warnings or fault messages on System Control Panel or Fault codes on the inverter information panel. If a message is displayed, record it before doing anything further. Attempt the solution indicated in below table.

| Faults           | Diagnosis and solution                                                                                                                                                                                                  |
|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| TZ Protect Fault | Over current Fault.<br>• Wait for a while to check if go back to normal status.<br>• Disconnect the battery, reconnect it.<br>• Or seek help from installer, if can not go back to normal state.                        |
| Grid Lost Fault  | Grid is Lost.<br>• Please wait for a while and system will reconnect if the utility is back to normal.<br>• Please check whether the cable connection at AC side is normal or not.<br>• Or seek help from installer.    |
| Grid Volt Fault  | Grid Voltage Out of Range<br>• Please wait for a while and system will reconnect if the utility is back to normal.<br>• Please check whether the grid voltage is in the normal range.<br>• Or seek help from installer. |
| Grid Freq Fault  | Grid Frequency Out of Range<br>• System will reconnect if the utility is back to normal.<br>• Or seek help from installer.                                                                                              |
| Bus Volt Fault   | Bus Voltage Out of Normal Range<br>• Disconnect the battery, reconnect it.<br>• Or seek help from installer, if can not go back to normal state.                                                                        |
| Bat Volt Fault   | Battery Voltage Fault<br>• Check if the battery input voltage is within the normal range<br>• Or seek help from installer.                                                                                              |

| Faults           | Diagnosis and solution                                                                                                                                                                                                                                         |
|------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| AC10M Volt Fault | The grid voltage is out of range for the last 10 Minutes.<br>• The system will back to normal if the grid is back.<br>• Or seek help from installer.                                                                                                           |
| DCI OCP Fault    | DCI over current protection Fault.<br>• Wait for a while to check if back to normal.<br>• Or seek help from installer.                                                                                                                                         |
| DCV OVP Fault    | DCV EPS over voltage protection Fault.<br>• Wait for a while to check if back to normal.<br>• Or seek help from installer.                                                                                                                                     |
| SW OCP Fault     | Over current fault detected by software.<br>• Wait for a while to check if back to normal.<br>• Turn off the battery and grid , reconnect them.<br>• Or seek help from installer.                                                                              |
| RC OCP Fault     | Residual Current over current protection Fault.<br>• Check the impedance of AC output.<br>• Wait for a while to check if back to normal.<br>• Or seek help from installer.                                                                                     |
| Isolation Fault  | Isolation Fault<br>• Please check if the insulation of electric wires are damaged.<br>• Wait for a while to check if back to normal.<br>• Or seek help from installer.                                                                                         |
| Temp Over Fault  | Temperature over the limitation<br>• Check if the envirement temperature is over limitation.<br>• Or seek help from installer.                                                                                                                                 |
| OverLoad Fault   | Over Load in EPS Mode.<br>• Turn off high power device , press "ESC" to restart the inverter.<br>• Or seek help from installer, if can not go back to normal state.                                                                                            |
| EPS OCP Fault    | Over Current in EPS Mode.<br>• Make sure the load power is within the EPS power range.<br>• Check if any nonlinear load is connect on the EPS. Remove this load to check if can recover.<br>• Or seek help from installer, if can not go back to normal state. |
| FWunmatched      | Firmware Version Fault<br>• Check if the ARM version is matched.<br>• Or seek help from installer, if can not go back to normal state.                                                                                                                         |
| BatPowerLow      | • Turn off high power device , press "ESC" to restart the inverter.<br>• Please charge the battery to a level greater than the protection capacity or the protection voltage.                                                                                  |

| Faults               | Diagnosis and solution                                                                                                                                                                                      |
|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PLL_OverTime Fault   | PLL_OverTime Fault<br>• Please check whether the AC connection is correct.<br>• The system will back to normal if the grid is normal.<br>• Or seek help from installer, if can not go back to normal state. |
| Parallel Fault       | Parallel Fault<br>• Parallel system has two or more master machine.<br>• The DSP1 version is different.<br>• Or seek help from installer, if can not go back to normal state.                               |
| Inter Com Fault      | Internal Communication Fault<br>• Turn off the battery and grid , reconnect them.<br>• Or seek help from installer, if can not go back to normal state.                                                     |
| DSP System Fault     | System Fault<br>• Or seek help from installer, if can not go back to normal state.                                                                                                                          |
| AC HCT Fault         | AC Current Sensor Fault<br>• Turn off the battery and grid , reconnect them.<br>• Or seek help from installer, if can not go back to normal state.                                                          |
| Inv EEPROM Fault     | Inverter EEPROM Fault<br>• Turn off the battery and grid , reconnect them.<br>• Or seek help from installer, if can not go back to normal state.                                                            |
| RCD Fault            | Residual Current Device Fault<br>• Check the impedance of AC output.<br>• Disconnect the battery, reconnect it.<br>• Or seek help from installer, if can not go back to normal state.                       |
| EPS Relay Fault      | EPS Relay Fault<br>• Disconnect the battery, reconnect it.<br>• Or seek help from installer, if can not go back to normal state.                                                                            |
| Grid Relay Fault     | GRID Relay Fault<br>• Disconnect the grid and battery, reconnect them.<br>• Or seek help from installer, if can not go back to normal state.                                                                |
| BMS_CellImblance     | Battery CellImblance Fault<br>• Please contact battery supplier.                                                                                                                                            |
| BMS_Hardware Protect | Battery Hardware Protect Fault<br>• Please contact battery supplier.                                                                                                                                        |
| BMS_Interlock Fault  | Battery Interlock Fault<br>• Please contact battery supplier.                                                                                                                                               |
| BMS_Insulation Fault | Battery ISO Fault<br>• Please contact battery supplier.                                                                                                                                                     |
| BMS_VoltSensor Fault | Battery VolSen Fault<br>• Please contact battery supplier.                                                                                                                                                  |
| BMS_TempSensor Fault | Battery TempSen Fault<br>• Please contact battery supplier.                                                                                                                                                 |
| BMS_CurrSensor Fault | Battery CurSen Fault<br>• Please contact battery supplier.                                                                                                                                                  |
| InterComms Error     | Mgr InterCom Fault<br>• Turn off the battery and grid , reconnect them.<br>• Or seek help from installer, if can not go back to normal state.                                                               |

| Faults             | Diagnosis and solution                                                                                                                                                                                                                                                         |
|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| BMS_Relay Fault    | Battery Relay fault<br>• Please contact battery supplier.                                                                                                                                                                                                                      |
| BMS_External_Err   | Battery Fault-external fault<br>• Please contact battery supplier.                                                                                                                                                                                                             |
| BMS_Internal_Err   | Battery Fault-internal fault<br>• Please contact battery supplier.                                                                                                                                                                                                             |
| BMS_OverVoltage    | Battery Fault-overvoltage fault<br>• Please contact battery supplier.                                                                                                                                                                                                          |
| BMS_LowerVoltage   | Battery Fault-undervoltage fault<br>• Please contact battery supplier.                                                                                                                                                                                                         |
| BMS_ChargeOCP      | Battery Fault-charge overcurrent fault<br>• Please contact battery supplier.                                                                                                                                                                                                   |
| BMS_DischargeOCP   | Battery Fault-discharge overcurrent fault<br>• Please contact battery supplier.                                                                                                                                                                                                |
| BMS_TemLow         | Battery Fault-under-temperature fault<br>• Please contact battery supplier.                                                                                                                                                                                                    |
| NTC Sample Invalid | NTC Sample Invalid<br>• Please confirm whether NTC sampling is installed correctly and connected, and whether NTC sampling is intact.<br>• Please confirm whether the installation environment is normal<br>• Or seek help from installer, if can not go back to normal state. |
| BMS_CellImbalance  | Battery Fault-cell imbalance fault<br>• Please contact battery supplier.                                                                                                                                                                                                       |
| Mgr EEPROM Fault   | Manager EEPROM Fault.<br>• Turn off the battery and grid , reconnect them.<br>• Or seek help from installer, if can not back to normal.                                                                                                                                        |
| DSPUnmatched       | DSP Version Fault.<br>• Please check if the DSP1 version is matched.<br>• Or seek help from installer, if can not back to normal.                                                                                                                                              |
| Meter Fault        | Meter Fault.<br>• Please check if the meter is in normal working.<br>• Or seek help from installer, if can not back to normal.                                                                                                                                                 |

● If your inverter's information panel is not displaying a Fault light, check the following list to make sure that the present state of the installation allows proper operation of the unit.

- Is the inverter located in a clean, dry, adequately ventilated place?
- Are the cables adequately sized and short enough?
- Are the input and output connections and wiring in good condition?
- Are the configurations settings correct for your particular installation?
- Are the display panel and the communications cable properly connected and undamaged?

Contact SolaX Customer Service for further assistance. Please be prepared to describe details of your system installation and provide model and serial number of the unit.

## 9.2 Routine Maintenance

Inverters do not need any maintenance or correction in most condition, but if the inverter often loses power due to overheating, this can be the following reason:

- The cooling fins on the rear of house are covered by dirt.  
Clean the cooling fins with a soft dry cloth or brush if necessary.

**Only trained and authorized professional personnel who are familiar with the requirements of safety was allowed to perform servicing and maintenance work.**

### ➤ Safety checks

Safety checks should be performed at least every 12 months, please contact manufacturer to arrange qualified person who has adequate training, knowledge, and practical experience to perform these tests. (Please kindly noted this action is not covered by warranty). The data should be recorded in an equipment log. If the device is not functioning properly or fails any of test, the device has to be repaired. For safety check details, refer to this manual, section 2 Safety instruction and EC Directives.

### ➤ Maintain Periodically

Only qualified person may perform the following works.

During the process of using the inverter, the manage person shall examine and maintain the machine regularly. The concrete operations are follow.

- 1: Check that if the cooling fins on the rear of house are covered by dirt, and the machine should be cleaned and absorbed dust when necessary. This work shall be check time to time.
- 2: Check that if the indicators of the inverter are in normal state, check if the keys of the inverter are in normal state, check if the display of the inverter is normal. This check should be performed at least every 6 months.
- 3: Check that if the input and output wires are damaged or aged. This check should be performed at least every 6 months.
- 4: You should keep the inverter panels clean and their security checked at least every 6 months.

## 10. Decommissioning

### 10.1 Remove the Inverter

- Disconnect the inverter from AC output.
- Wait for 5 minutes for de-energizing.
- Disconnect communication and optional connection wirings.
- Remove the inverter from the bracket.
- Remove the bracket if necessary.

### 10.2 Packaging

Please pack the inverter with the original packaging.

If the original package is no longer available, you can also use an equivalent carton that meets the following requirements.

- Suitable for loads more than 30 kg.
- With handle.
- Can be fully closed.

### 10.3 Storage and Transportation

Store the inverter in a dry environment where ambient temperature keep always between -20 °C - +60 °C. Take care of the inverter during the storage and transportation, keep less than 4 cartons in one stack.

When the inverter or other related components need to be disposed. Have it carried out according to local waste handling regulations. Please be sure to deliver wasted inverters and packing materials to certain site, where can assist relevant department to dispose and recycle.

